

Takeuchi

TB68S

LOADED ENGINE

DIESEL ENGINE

MODEL

SD334

PARTS CATALOG

TAKEUCHI MFG. CO., LTD.
205-3, UADAIRA, SAKAKI-MACHI,
HANISHINA-GUN, NAGANO 389-07,
JAPAN

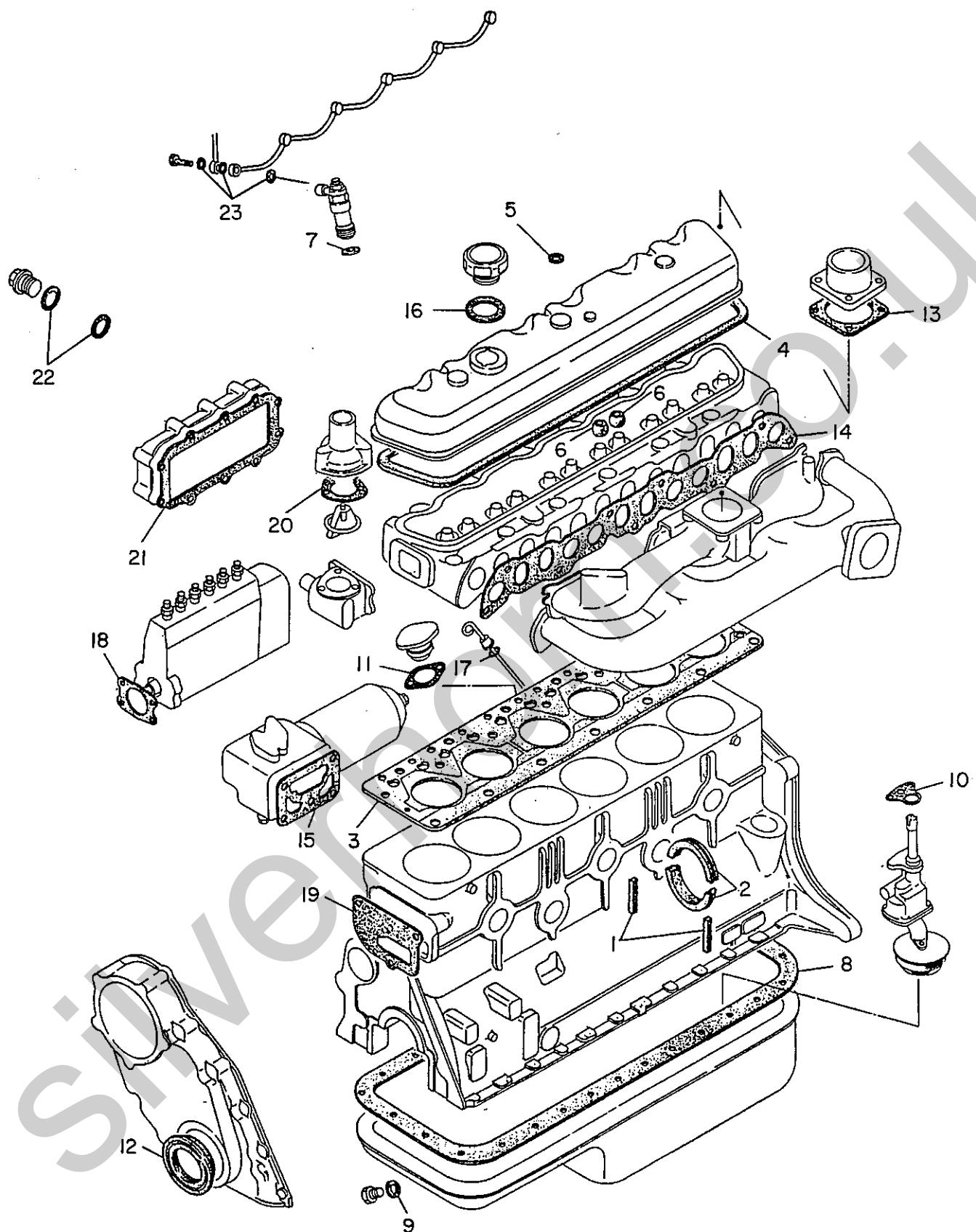
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FIG. E100A

OVERHAUL KIT—ENGINE

ILLUST TYPE



KEY NO. 1 - 23 ENGINE OVERHAUL KIT

OVERHAUL KIT-ENGINE

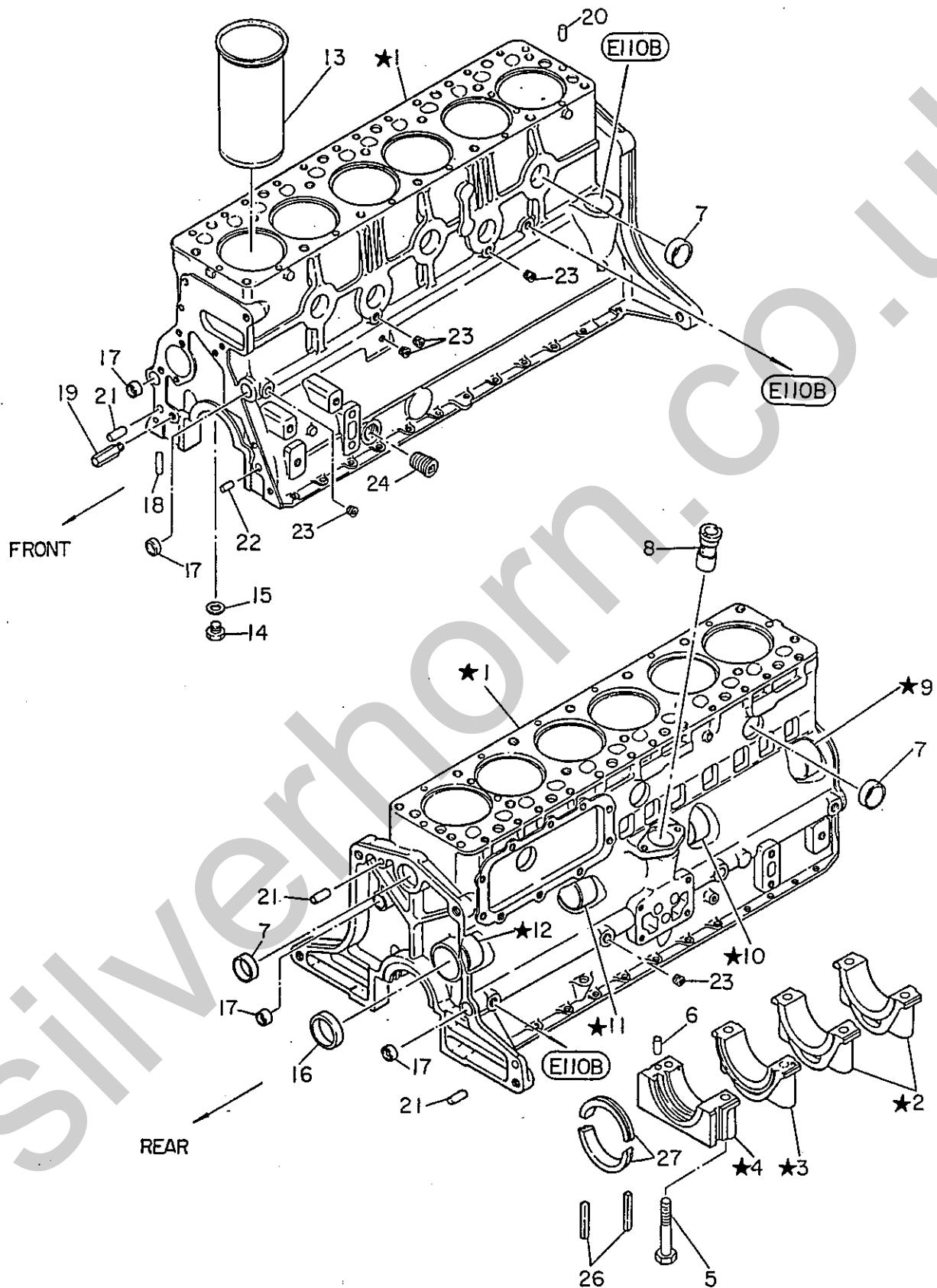
FIG.E100A

Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用												I N T	Execution (E/#)									
				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
1- 23	OVERHAUL KIT-ENGINE	*	10101-29225	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
1	SEAL-OIL (BEARING CAP)	K	12289-14600	2	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
2	SEAL-OIL (BEARING CAP)	K	12279-76200	2	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
3	GASKET (CYLINDER HEAD)	K	11044-C8600	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
4	GASKET (CYLINDER HEAD)	K	13270-61502	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
5	WASHER-SEAL (CYLINDER HEAD)	K	15266-76200	3	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
6	SEAL-STEM (VALVE MECHANISM)	K	13207-C8700	12	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
7	GASKET (PIPING-FUEL)	K	16635-J2000	6	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
8	GASKET (PAN-OIL)	K	11121-C7800	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
9	WASHER (PAN-OIL)	K	11026-61000	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
10	GASKET (PAN-OIL)	K	15066-90007	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
11	GASKET (SPINDLE SUPPORT)	K	22179-90001	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
12	SEAL-OIL (COVER-FRONT)	K	13043-T7200	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
13	GASKET (HOUSING-AIR INT.)	K	14327-37500	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
14	GASKET (MANIFOLD-EXHAUST)	K	14035-90000	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
15	GASKET (FILTER-OIL)	K	15239-V1700	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
16	GASKET (FILLER CAP)	K	15270-96001	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
17	RING-RUBBER (PAN-OIL)	K	15147-37500	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
18	GASKET (PUMP-FUEL INJ.)	K	16701-37504	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
19	GASKET (PUMP-WATER)	K	21074-37502	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
20	GASKET (COOLING-WATER)	K	11062-76200 L6000	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
21	GASKET (COOLER-OIL)	K	21307-61520	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
22	GASKET (COOLER-OIL)	K	21331-76201	2	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
23	GASKET (PIPING-FUEL)	K	01351-21084	13	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

L6000
11062-76200
3月12日
通知

FIG. E110A

CYLINDER BLOCK



KEY NO. 1 - 23 CYLINDER BLOCK ASS'Y
KEY NO. 9 - 12 BUSHING SET

★印は非販売品です。
各々のASS'Yにて御注文下さい。

NOTE : The Mark ★ shown in the Key No. of the figure is not for sale individually.
Please place an order as each Assembly.

CYLINDER BLOCK

FIG.E110A

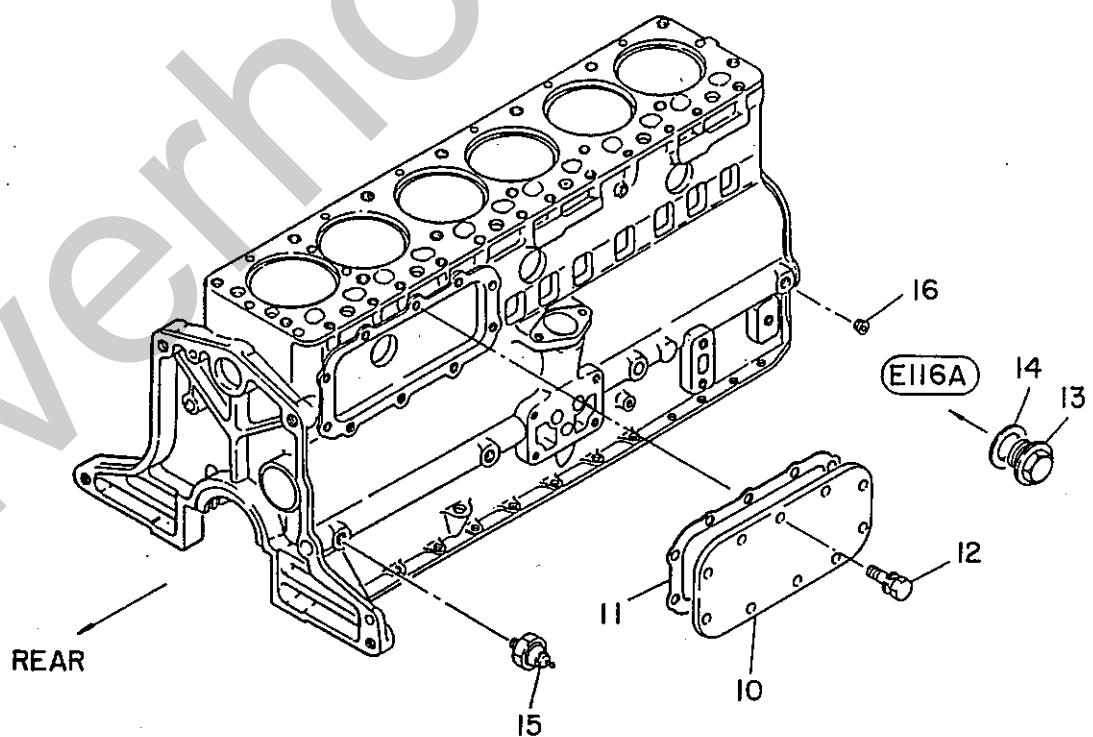
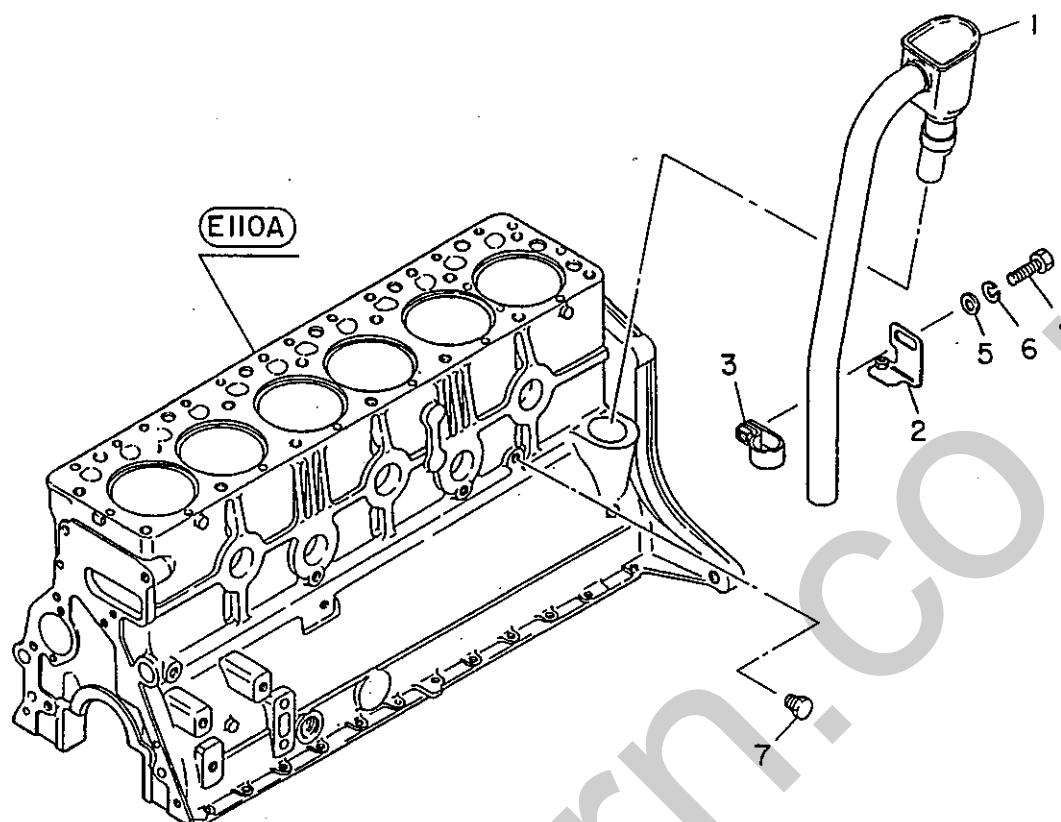
Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用												I N T (E/#)													
				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26
1- 23	BLOCK ASSY	*	11009-90103	1
5	BOLT-BEARING CAP		12293-37501	8
6	PIN-STRAIGHT		01522-05104	1
7	PLUG-WELCH		01648-00084	9
8	BUSHING-OIL PUMP		15042-90001	1
9- 12	BUSHING SET-CAM		13002-90010	1
13	LINER-CYLINDER		11012-76200	6
14	PLUG		12123-90001	6
15	GASKET		01351-22124	6
16	PLUG-WELCH		11019-90002	1
17	PLUG-WELCH		00933-11800	4
18	PLUG-BLIND		00933-20650	1
19	JET-OIL		13081-76201	1
20	PIN-STRAIGHT		09929-51400	2
21	DOWEL-CYLINDER		30412-P5100	3
22	DOWEL-CYLINDER	*	11018-L1800	1
23	PLUG		01642-02114	5
24	PLUG		00931-20610	1
26	SEAL-OIL	K	12289-14600	2
27	SEAL-OIL	K	12279-76200	2



FIG. E110B

CYLINDER BLOCK (FITTING PARTS)

ILLUST TYPE



CYLINDER BLOCK (FITTING PARTS)

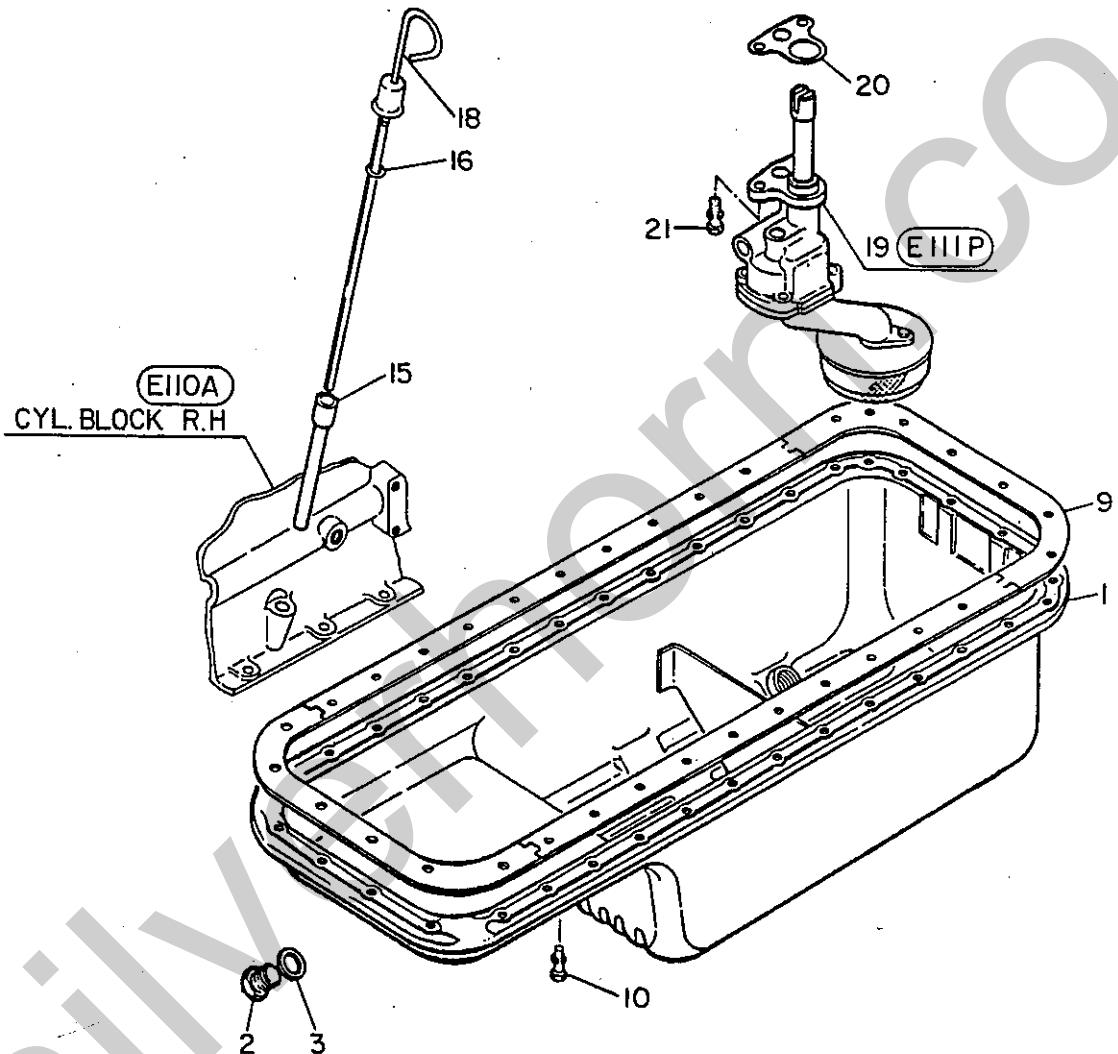
FIG.E110B

Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用												INT	Execution (E/#)	
				1	2	3	4	5	6	7	8	9	10	11	12	13		
1	BREATHER		15262-90060	1
2	BRACKET-BREATHER		21219-90209	1
3	CLAMP		21070-90005	1
4	BOLT		08110-82010	1
5	WASHER-PLAIN		08915-43810	1
6	WASHER-SPRING		08915-13810	1
7	PLUG-TPR THD		08931-30410	1
10	COVER-BLOCK		21310-90009	1
11	GASKET	K	21307-61520	1
12	BOLT,W/WASHER		08110-82062	10
13	PLUG		17307-76201	1
14	GASKET	K	21331-76201	1
15	SWITCH ASSY-OIL		25240-89902	1
16	PLUG-SCREW		01642-02114	1

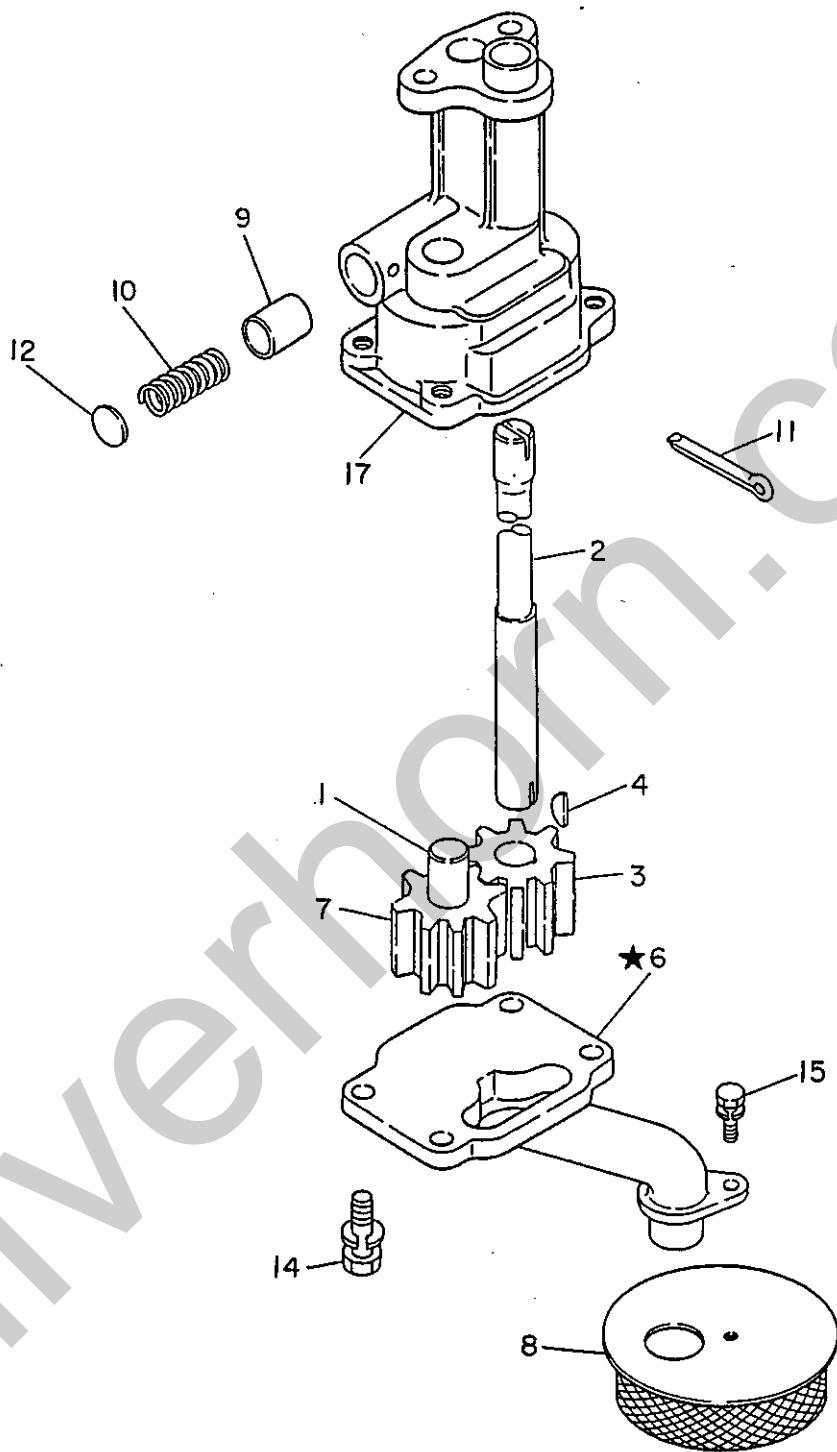


FIG. E111A

PAN-OIL



PAN-OIL				FIG.E111A											
Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用											
1	PAN ASSY-OIL		11110-90806	1
2	PLUG-DRAIN		11128-69200	1
3	WASHER	K	11026-61000	1
9	GASKET	K	11121-C7800	1
10	BOLT,W/WASHER		08120-61228	34
15	GUIDE ASSY		15150-90002	1
16	RING-RUBBER	K	15147-37500	1
18	GAUGE-OIL LEVEL		15140-90064	1
19	PUMP ASSY-OIL (INNER PARTS E111P)		15010-90063	1
20	GASKET-OIL PUMP	K	15066-90007	1
21	BOLT,W/WASHER		08120-82028	2



KEY NO. 1 - 17 OIL PUMP ASS'Y

PUMP-OIL (INNER PARTS)

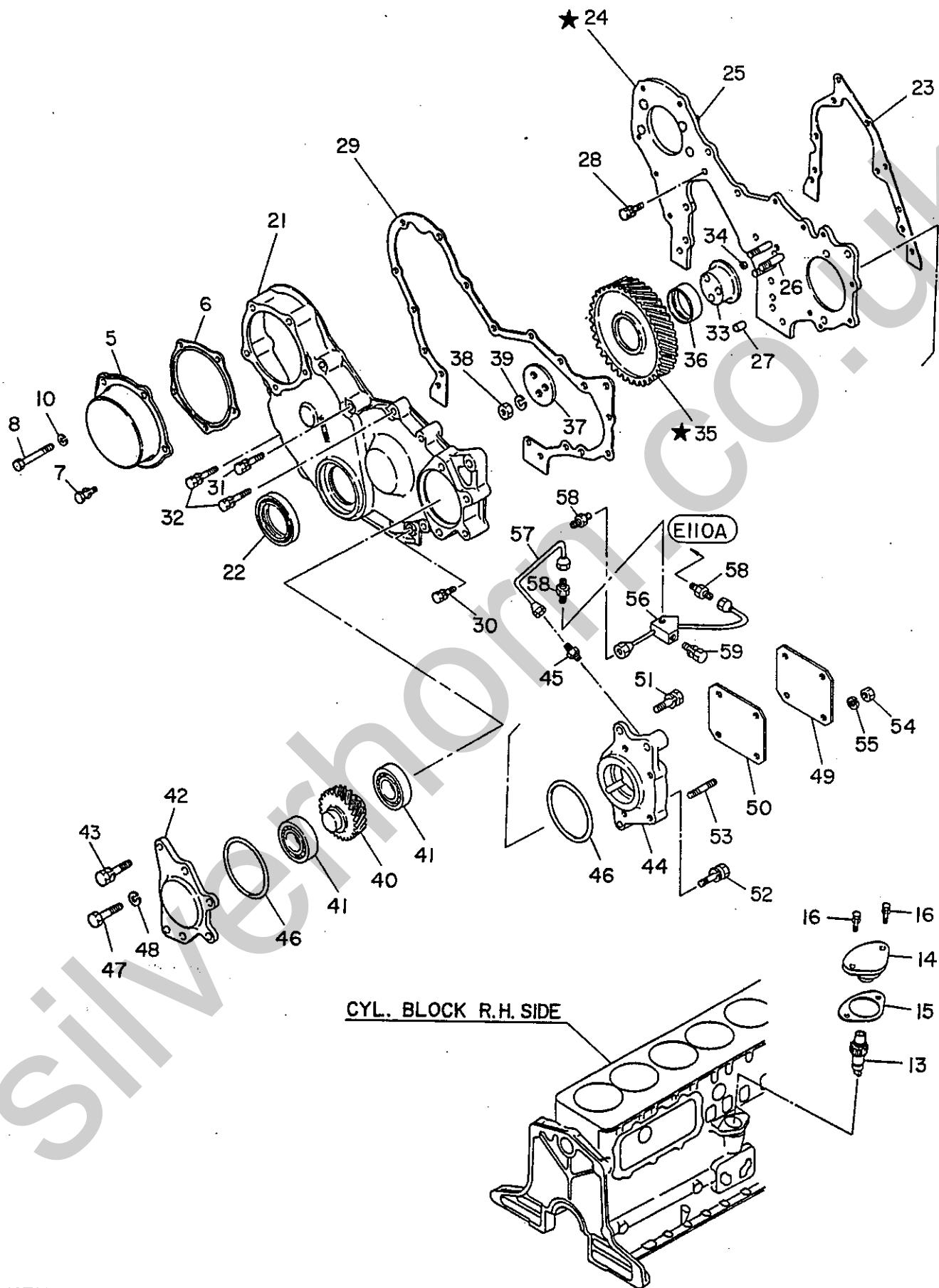
FIG.E111P

Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用												INT	Execution (E/#)
				1	2	3	4	5	6	7	8	9	10	11	12		
1- 17	PUMP ASSY-OIL		15010-90063	1
1	SHAFT-DRIVEN GEAR		15028-61502	1
2	SHAFT-DRIVE		15027-C6800	1
3	GEAR-DRIVE		15021-61503	1
4	KEY-WOODRUFF		00926-31300	1
7	GEAR-DRIVEN		15023-61503	1
8	STRAINER ASSY		15050-37501	1
9	VALVE		15132-37501	1
10	SPRING		15133-37500	1
11	PIN		00921-43510	1
12	WASHER		15136-37500	1
14	BOLT, W/WASHER		08120-82028	4
15	BOLT,W/WASHER		08120-61628	1
17	BODY		15012-C6800	1

FIG. E115A

COVER-FRONT

ILLUST TYPE



KEY NO. 24 - 26 FRONT PLATE, ASS'Y
 KEY NO. 35 - 36 DLER GEAR ASS'Y

COVER-FRONT

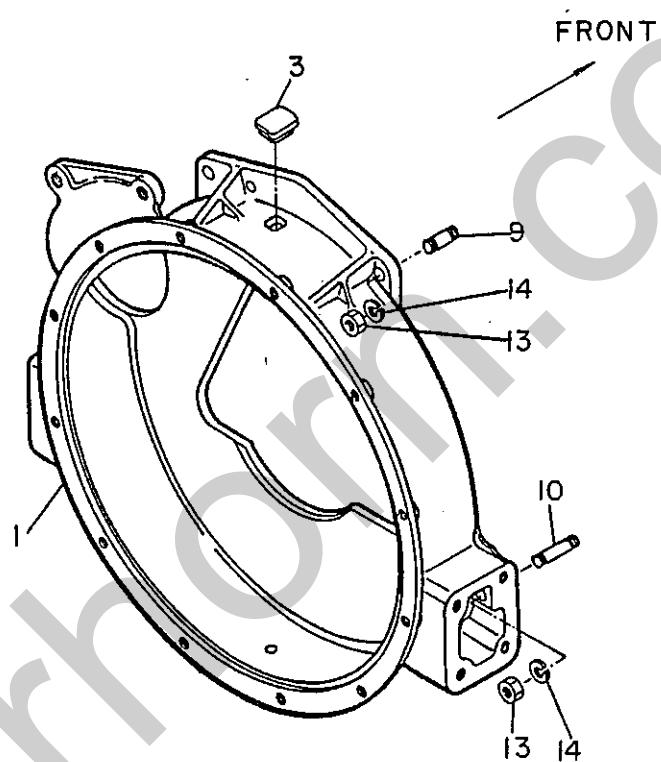
FIG.E115A

Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用												I N T	Execution (E/*)
				1	2	3	4	5	6	7	8	9	10	11	12		
5	COVER-GEAR		13036-34W00	1	
6	GASKET-COVER		13044-Y5201	1	
7	BOLT,W/WASHER		08110-81662	2	
8	BOLT		08110-86540	3	
10	WASHER-SPRING		08915-13810	3	
13	SPINDLE ASSY		15040-90003	1	
14	SUPPORT-SPINDLE		22178-90004	1	
15	GASKET-SPINDLE	K	22179-90001	1	
16	BOLT,W/WASHER		08120-61628	2	
21	CASE-GEAR	*	13034-90013	1	
22	SEAL-OIL	K	13043-T7200	1	
23	GASKET	K	13037-90002	1	
24-	26 PLATE ASSY	*	13031-90006	1	
25	BOLT-INJECTION		16702-37501	4	
26	BOLT-FRPLATE	*	13020-L1801	3	
27	DOWEL-CYL	*	30412-73000	1	
28	BOLT,W/WASHER		08110-82062	4	
29	GASKET	*	13041-L2501	1	
30	BOLT,W/WASHER		08110-83062	2	
31	BOLT,W/WASHER		08110-85562	2	
32	BOLT,W/WASHER		08110-84562	3	
33	SHAFT-IDLER GEAR	*	13016-L1803	1	
34	RING-RUBBER	*	11047-Y1400	1	
35.	36 GEAR ASSY-IDLER	*	13012-L1801	1	
36	BUSHING	*	13015-L1801	1	
37	PLATE	*	13011-L1802	1	
38	NUT		08911-14010	3	
39	WASHER-SPRING		08915-14010	3	
40	GEAR-DRIVE	*	13018-L1802	1	
41	BEARING-BALL		33322-90000	2	
42	ADAPTOR	*	13038-L2501	1	
43	BOLT,W/WASHER		08110-85562	4	



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COVER-FRONT				FIG.E115A												
Key-No.	Description 部品名称	Code 部品番号	Part Number 部品番号	Quantity Per Section 個数及び適用												
44	ADAPTER-OIL PUMP	*	11931-90001	1
45	CONNECTOR	*	11025-L1800	1
46	RING-RUBBER	*	69170-L1400	2
47	BOLT		08121-07010	2
48	WASHER-SPRING		08915-14010	2
49	COVER	*	13040-90001	1
50	GASKET	*	15066-90008	1
51	BOLT,W/WASHER		08110-82062	1
52	BOLT,W/WASHER		08110-62062	1
53	STUD		08223-82510	4
54	NUT		08911-20810	4
55	WASHER-SPRING		08915-13810	4
56	TUBE-OIL	*	11935-L1801	1
57	TUBE-OIL	*	11936-90000	1
58	CONNECTOR		08712-14000	3
59	BOLT,W/WASHER		08110-81622	1

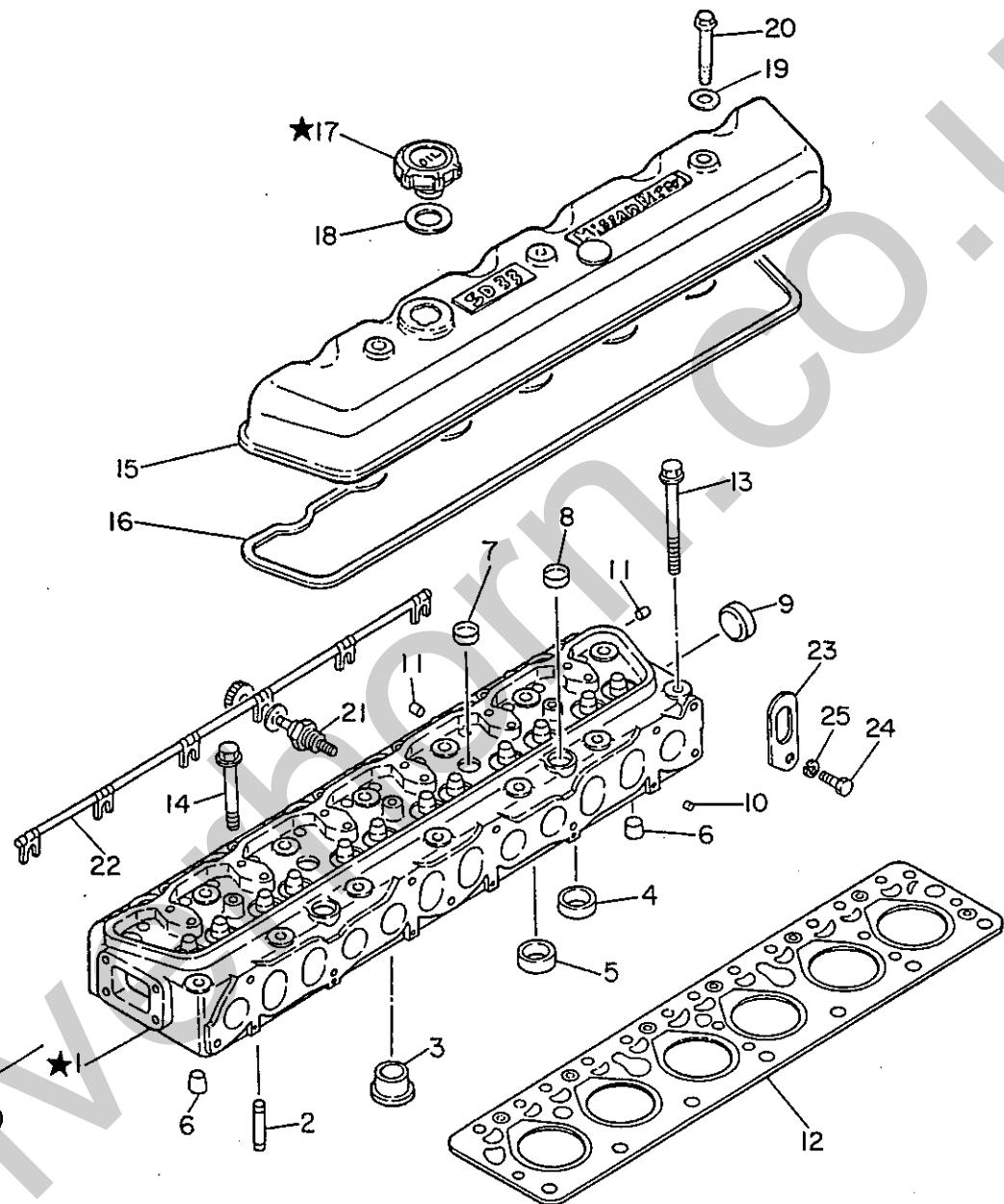


HOUSING-FLYWHEEL							FIG.E115J		
Key-No.	Description 部品名称	CODE 部品番号	Part Number 部品番号	Quantity Per Section 個数及び適用				INT	Execution (E/#)
1	HOUSING-FLYWHEEL		12331-90400	1
3	CAP-RUBBER		12335-90002	1
9	STUD		08227-22510	2
10	STUD		08227-24010	2
13	NUT		08911-14210	4
14	WASHER-SPRING		08915-14210	4

FIG. E116A

CYLINDER HEAD

ILLUST TYPE



KEY NO. 1 - 9 CYLINDER HEAD ASS'Y
 KEY NO. 17 · 18 CAP ASS'Y

*印は非販売部品です。
 各々のASS'Yにて御注文下さい。

NOTE : The Mark * shown in the Key No. of the figure is not for sale individually.
 Please place an order as each Assembly.

CYLINDER HEAD

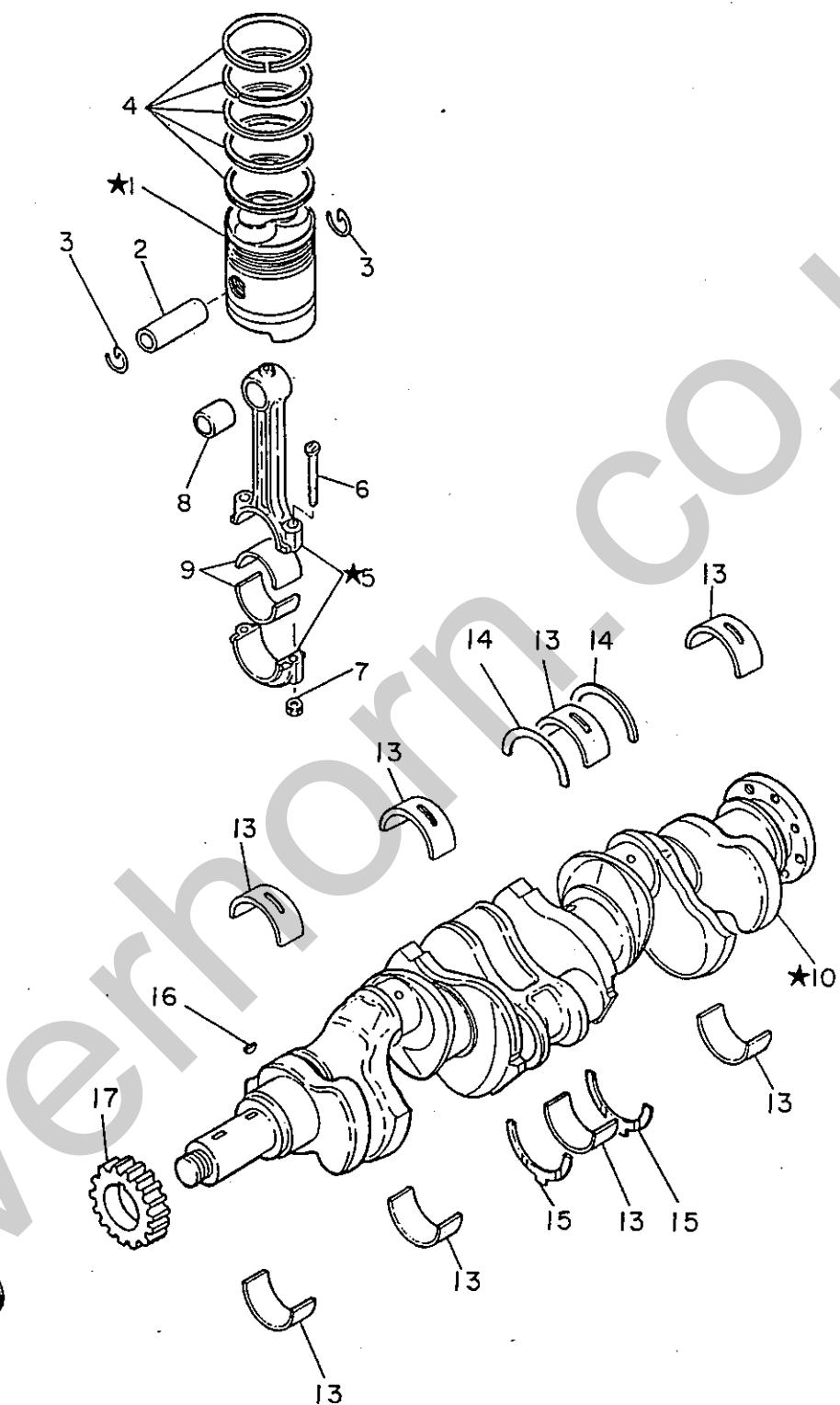
FIG.E116A

Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用												I N T	Execution (E/#)										
				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
1- 9	HEAD ASSY		11041-C8600	1
2	PIPE-PUSH ROD		11052-76203	12	
3	CHAMBER		11076-76203	6	
4	SEAT-VALVE EX (STD.SIZE)	S	13215-Y5200	6	
4	SEAT-VALVE EX (O.S. 0.2)	S	13215-Y5201	6	
4	SEAT-VALVE EX (O.S. 0.4)	S	13215-Y5202	6	
5	SEAT-VALVE IN		13214-Y5200	6	
6	PLUG-TAPER		11050-76200	2	
7	PLUG-WELCH		11019-76200	2	
8	PLUG-WELCH		11019-76200	2	
9	PLUG-WELCH		01648-00084	1	
10	PLUG-BLIND		00933-20650	6	
11	PLUG-BLIND		00933-20650	2	
12	GASKET ASSY	K	11044-C8600	1	
13	BOLT-CYLINDER HEAD		11056-37502	14	
14	BOLT-SUB		11059-76201	12	
15	COVER-ROCKER		13265-90017	1	
16	GASKET	K	13270-61502	1	
17. 18	CAP ASSY		15253-96001	1	
18	GASKET	K	15270-96001	1	
19	WASHER-SEAL	K	15266-76200	3	
20	BOLT		13240-37502	3	
21	PLUG-GLOW (NGK MAKE)	S	11065-37507	6	
21	PLUG-GLOW (JKC MAKE)	S	11065-37506	6	
22	CABLE-GLOW		11086-61501	1	
23	SLINGER-ENGINE		10006-37500	1	
24	BOLT		08134-02010	1	
25	WASHER-SPRING		08915-24010	1	

FIG. E120A

PISTON & CRANKSHAFT

ILLUST TYPE



KEY NO. 1 - 3 PISTON SET

KEY NO. 5 - 8 CONNECTING ROD ASS'Y

KEY NO. 10 - 11 CRANKSHAFT ASS'Y

★印は非販売部品です。
各々のASS'Yにて御注文下さい。

NOTE : The Mark ★ shown in the Key No. of the
figure is not for sale individually.
Please place an order as each Assembly.

PISTON & CRANKSHAFT

FIG.E120A

Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用												INT	Execution (E/#)
1- 3	PISTON SET (IZUMI MAKE)	S	12010-J5310	6	
1- 3	PISTON SET (ATSUGI MAKE)	S	12010-J5311	6	
2	PIN-PISTON		12024-37501	6	
3	RING-SNAP		12032-37500	12	
4	RING SET-PISTON (NPR MAKE)	S	12033-C6813	6	
4	RING SET-PISTON (RIKEN MAKE)	S	12033-C6812	6	
5- 8	ROD ASSY-CONN.		12100-37502	6	
6	BOLT-CONN.ROD		12109-37502	12	
7	NUT-CONN.ROD		12113-37501	12	
8	BUSHING-CONN.		12030-37500	6	
9	METAL-SHELL (STD.SIZE DIDO)	S	12117-Y5200	12	
9	METAL-SHELL (O.S.0.25 DIDO)	S	12117-Y5201	12	
9	METAL-SHELL (O.S.0.50 DIDO)	S	12117-Y5202	12	
9	METAL-SHELL (O.S.0.75 DIDO)	S	12117-Y5203	12	
9	METAL-SHELL (O.S.1.00 DIDO)	S	12117-Y5204	12	
9	METAL-SHELL (STD.SIZE NDC)	S	12117-Y5210	12	
9	METAL-SHELL (O.S.0.25 NDC)	S	12117-Y5211	12	
9	METAL-SHELL (O.S.0.50 NDC)	S	12117-Y5212	12	
9	METAL-SHELL (O.S.0.75 NDC)	S	12117-Y5213	12	
9	METAL-SHELL (O.S.1.00 NDC)	S	12117-Y5214	12	
10. 11	CRANKSHAFT ASSY		12200-61503	1	
11	NUT-CRANKSHAFT		12309-61503	1	
13	METAL SET-SHELL (STD.SIZE DIDO)	S	12207-61506	1	
13	METAL SET-SHELL (U.S.0.25 DIDO)	S	12209-61506	1	
13	METAL SET-SHELL (U.S.0.50 DIDO)	S	12210-61506	1	
13	METAL SET-SHELL (U.S.0.75 DIDO)	S	12211-61506	1	
13	METAL SET-SHELL (U.S.1.00 DIDO)	S	12212-61506	1	
13	METAL SET-SHELL (STD.SIZE NDC)	S	12207-61507	1	
13	METAL SET-SHELL (U.S.0.25 NDC)	S	12209-61507	1	
13	METAL SET-SHELL (U.S.0.50 NDC)	S	12210-61507	1	
13	METAL SET-SHELL (U.S.0.75 NDC)	S	12211-61507	1	
13	METAL SET-SHELL (U.S.1.00 NDC)	S	12212-61507	1	

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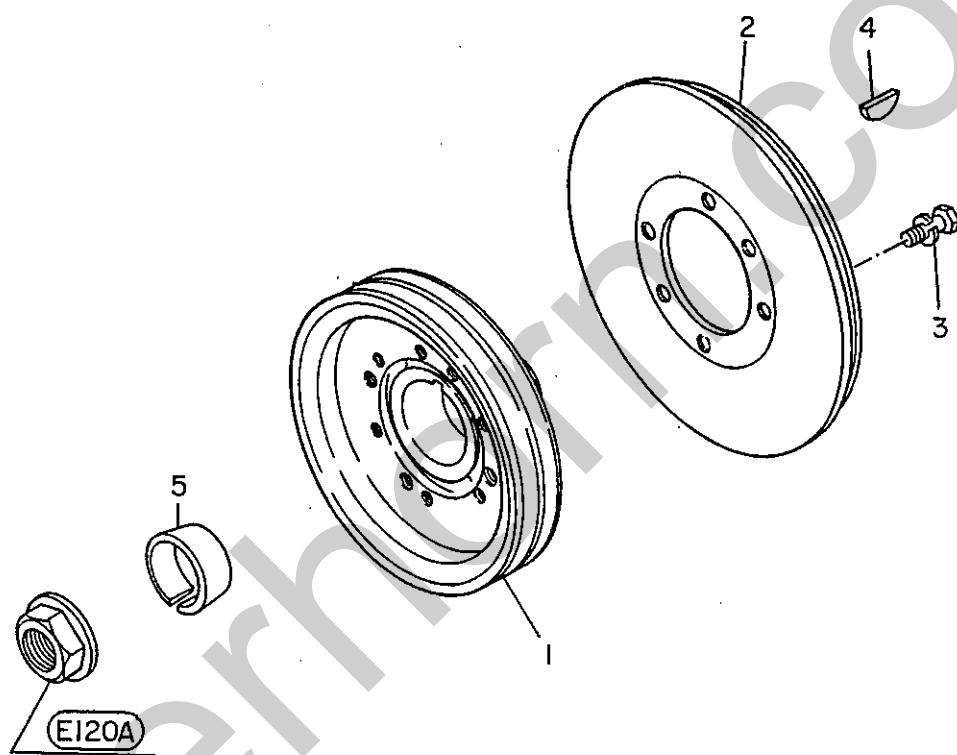
FIG.E120A

Key-No.	Description 部品名称	CODE 部品番号	Part Number 部品番号	Quantity Per Section 個数及び適用												INT INT	Execution (E/#)
				1	2	3	4	5	6	7	8	9	10	11	12		
14	WASHER-THRUST (UPPER,A)	S	12281-37502	2	
14	WASHER-THRUST (UPPER,B)	S	12281-37503	2	
14	WASHER-THRUST (UPPER,C)	S	12281-37504	2	
14	WASHER-THRUST (UPPER,O.S.O.20)	S	12318-37502	2	
14	WASHER-THRUST (UPPER,O.S.O.40)	S	12320-37502	2	
15	WASHER-THRUST (LOWER,A)	S	12280-37503	2	
15	WASHER-THRUST (LOWER,B)	S	12280-37504	2	
15	WASHER-THRUST (LOWER,C)	S	12280-37505	2	
15	WASHER-THRUST (LOWER,O.S.O.20)	S	12319-37503	2	
15	WASHER-THRUST (LOWER,O.S.O.40)	S	12321-37503	2	
16	KEY		12205-76200	1	
17	GEAR-CRANK		13021-37501	1	

FIG. E122A

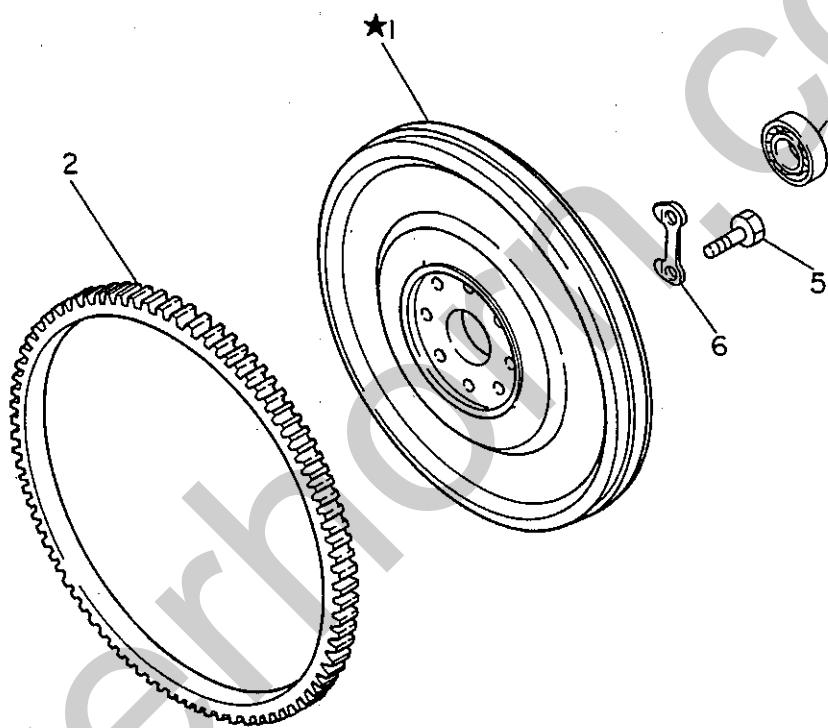
PULLEY-CRANK

ILLUST TYPE



KEY NO. 1 - 3 CRANK PULLEY ASS'Y

PULLEY-CRANK							FIG.E122A		
Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用				INT	Execution (E/#)
1-	3 PULLEY-ASSY	*	12303-90068	1
1	PULLEY-CRANK		12304-90070	1
2	DAMPER-CRANK		12306-61503	1
3	BOLT,W/WASHER		08120-81628	6
4	KEY-CRANK		12205-76200	1
5	BUSHING-CONE		12307-61501	1



KEY NO. 1 - 2 FLYWHEEL ASS'Y

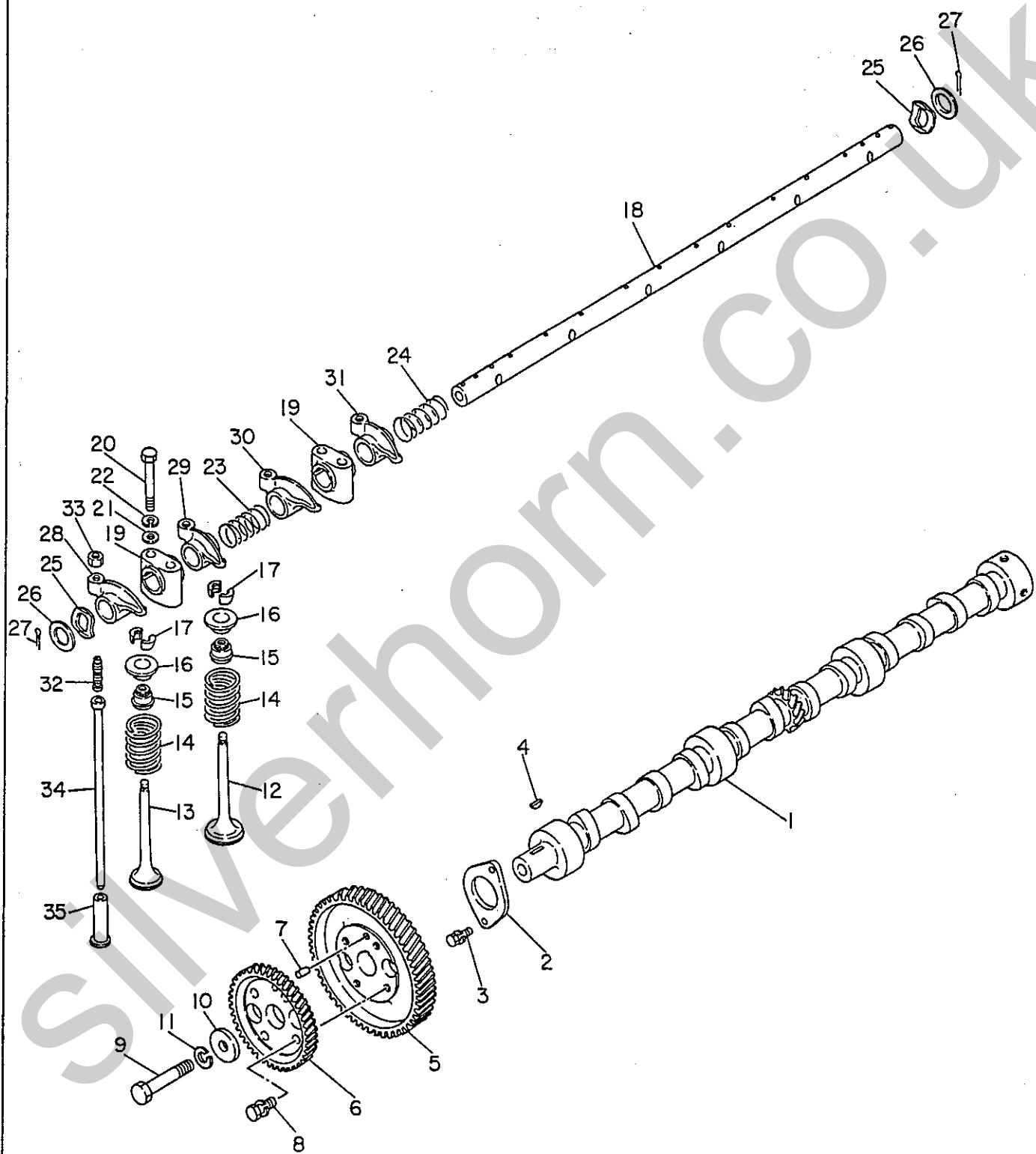
★印は非販売部品です。
各々のASS'Yにて部注文下さい。

NOTE.: The Mark ★ shown in the Key No. of the
figure is not for sale individually.
Please place an order as each Assembly.

FLYWHEEL							FIG.E123A		
Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用				I N T	Execution (E/#)
1.	2 FLYWHEEL ASSY		12310-90206	1	
2	GEAR-RING		12312-61500	1	
4	BEARING-BALL		13054-90000	1	
5	BOLT-FLYWHEEL		08134-03010	8	
6	PLATE-LOCK		12314-61500	4	

FIG. E130A

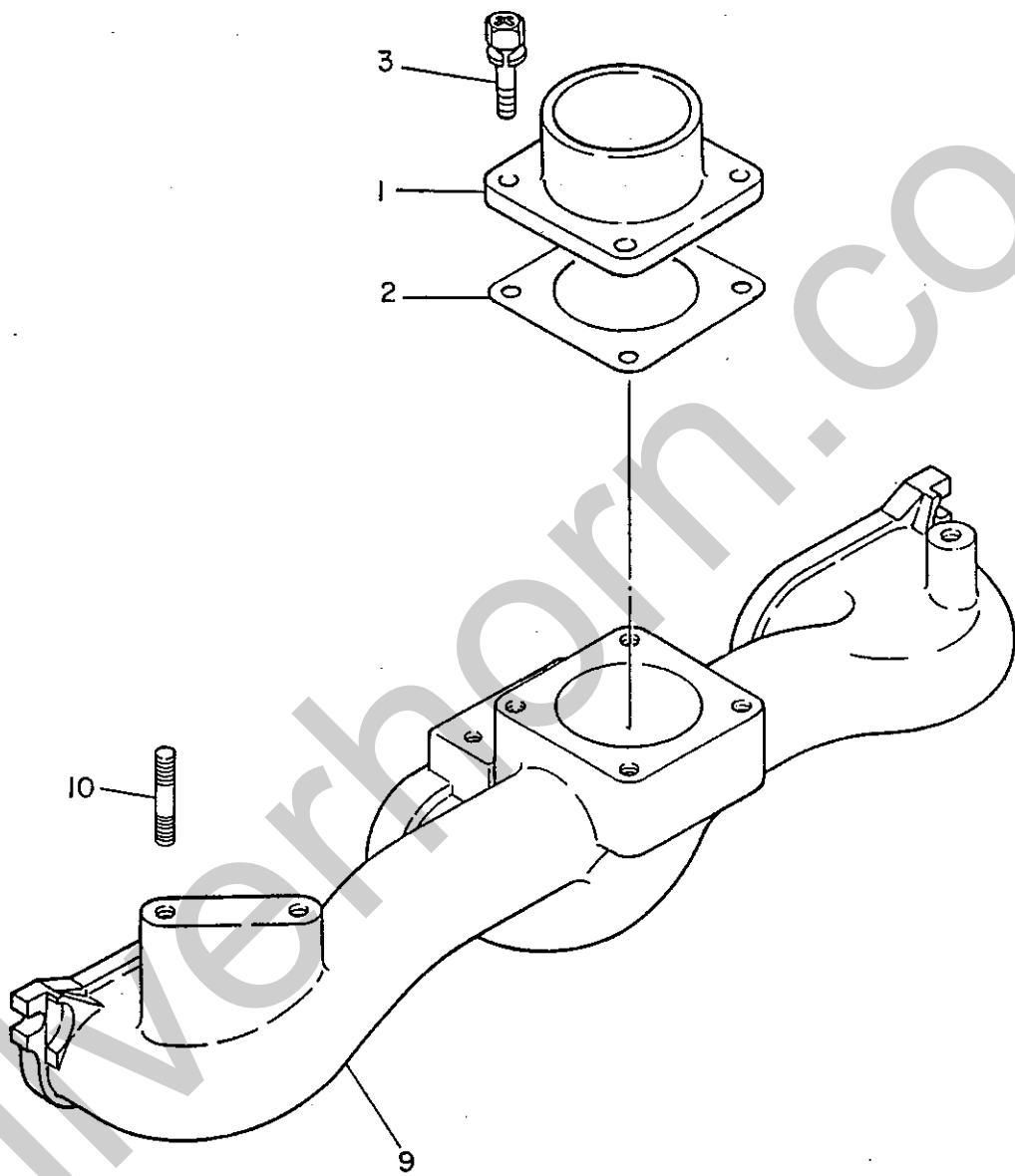
VALVE MECHANISM



VALVE MECHANISM							FIG.E130A		
Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用				I N S T	Execution (E/#)
1	CAMSHAFT		13001-90109	1
2	PLATE-LOCATING		13010-90002	1
3	BOLT-W/WASHER		08110-61662	2
4	KEY-WOODRUFF		00926-41600	1
5	GEAR-CAM		13024-37502	1
6	GEAR-IDLER		13014-37500	1
7	PIN-Straight		01522-05104	1
8	BOLT,W/WASHER		08110-82062	4
9	BOLT		08131-06510	1
10	WASHER-PLAIN		13030-37500	1
11	WASHER-SPRING		08915-14010	1
12	VALVE-INLET (STD.SIZE)	S	13201-Y5200	6
12	VALVE-INLET (O.S.0.20)	S	13201-Y5201	6
12	VALVE-INLET (O.S.0.40)	S	13201-Y5202	6
13	VALVE-EXHAUST (STD.SIZE)	S	13202-C8700	6
13	VALVE-EXHAUST (O.S.0.20)	S	13202-C8701	6
13	VALVE-EXHAUST (O.S.0.40)	S	13202-C8702	6
14	SPRING-VALVE		13203-T7200	12
15	SEAL-VALVE STEM (STD.SIZE)	SK	13207-CB700	12
15	SEAL-VALVE STEM (O.S.0.20)	S	13207-CB701	12
15	SEAL-VALVE STEM (O.S.0.40)	S	13207-CB702	12
16	RETAINER		13209-37501	12
17	COLLAR-SPLIT		13208-Y1400	24
18	SHAFT ASSY-ROCKER		13252-61502	1
19	BRACKET-ROCKER		13222-37504	6
20	BOLT		13224-76200	12
21	WASHER-PLAIN		08915-43810	12
22	WASHER-SPRING		08915-13810	12
23	SPRING-INSIDE		13256-18010	3
24	SPRING-INSIDE		13256-58000	2
25	SPRING-OUTSIDE		13255-58000	2
26	WASHER-ROCKER		13289-58000	2

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VALVE MECHANISM							FIG.E130A		
Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用				INT	Execution (E/*)
27	PIN-SPLIT		08921-32510	2
28	ROCKER-VALVE A		13257-37503	3
29	ROCKER-VALVE B		13258-37503	3
30	ROCKER-VALVE C		13284-37503	3
31	ROCKER-VALVE D		13285-37503	3
32	SCREW-ADJUSTING		13287-37501	12
33	NUT		13288-37500	12
34	ROD-PUSH		13238-37502	12
35	LIFTER-VALVE		13231-78201	12

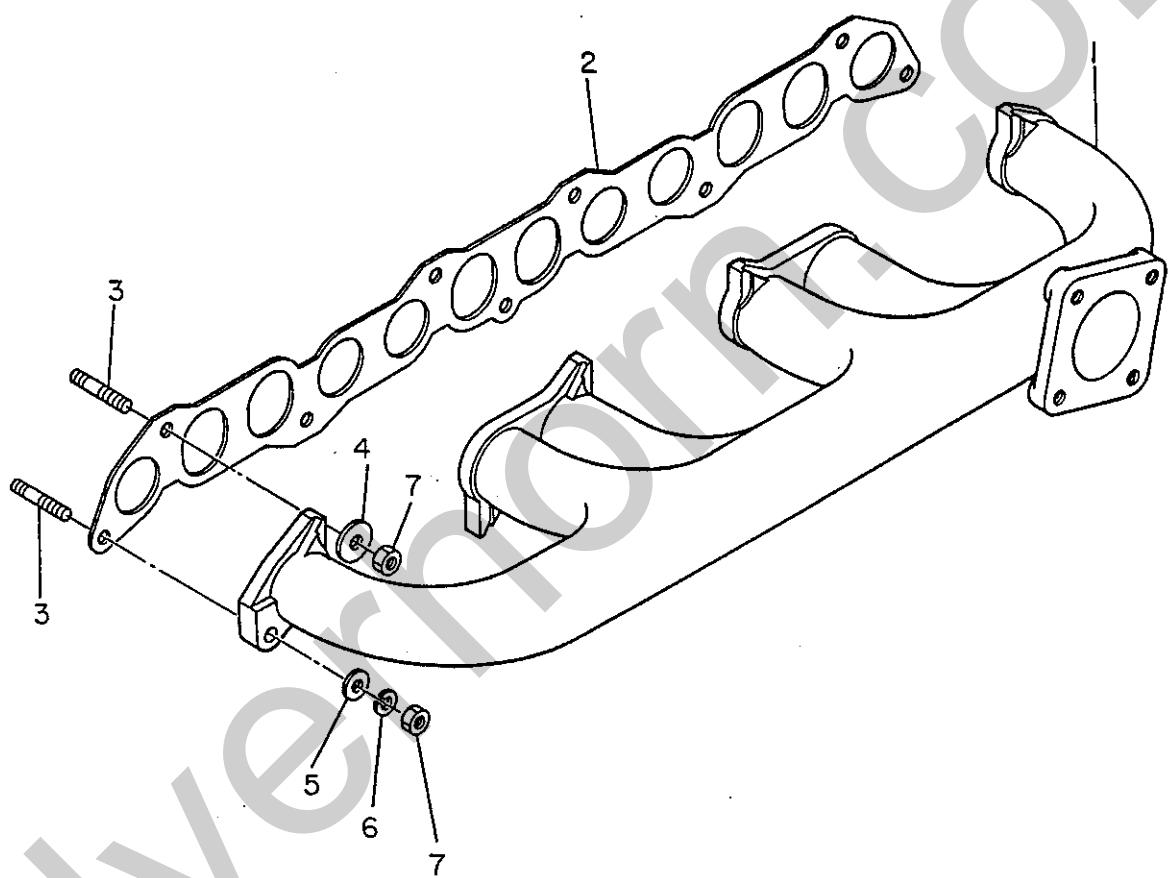


MANIFOLD-AIR INTAKE								FIG.E141A			
Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用						INT	Execution (E/#)
1	HOUSING-AIR INLET	K	16577-90601	1
	GASKET		14327-61500	1
	SCREW,W/WASHER		08360-62014	4
	MANIFOLD-INTAKE		14003-90004	1
	STUD		08223-81610	2

FIG. E14 1C

MANIFOLD - EXHAUST

ILLUST TYPE



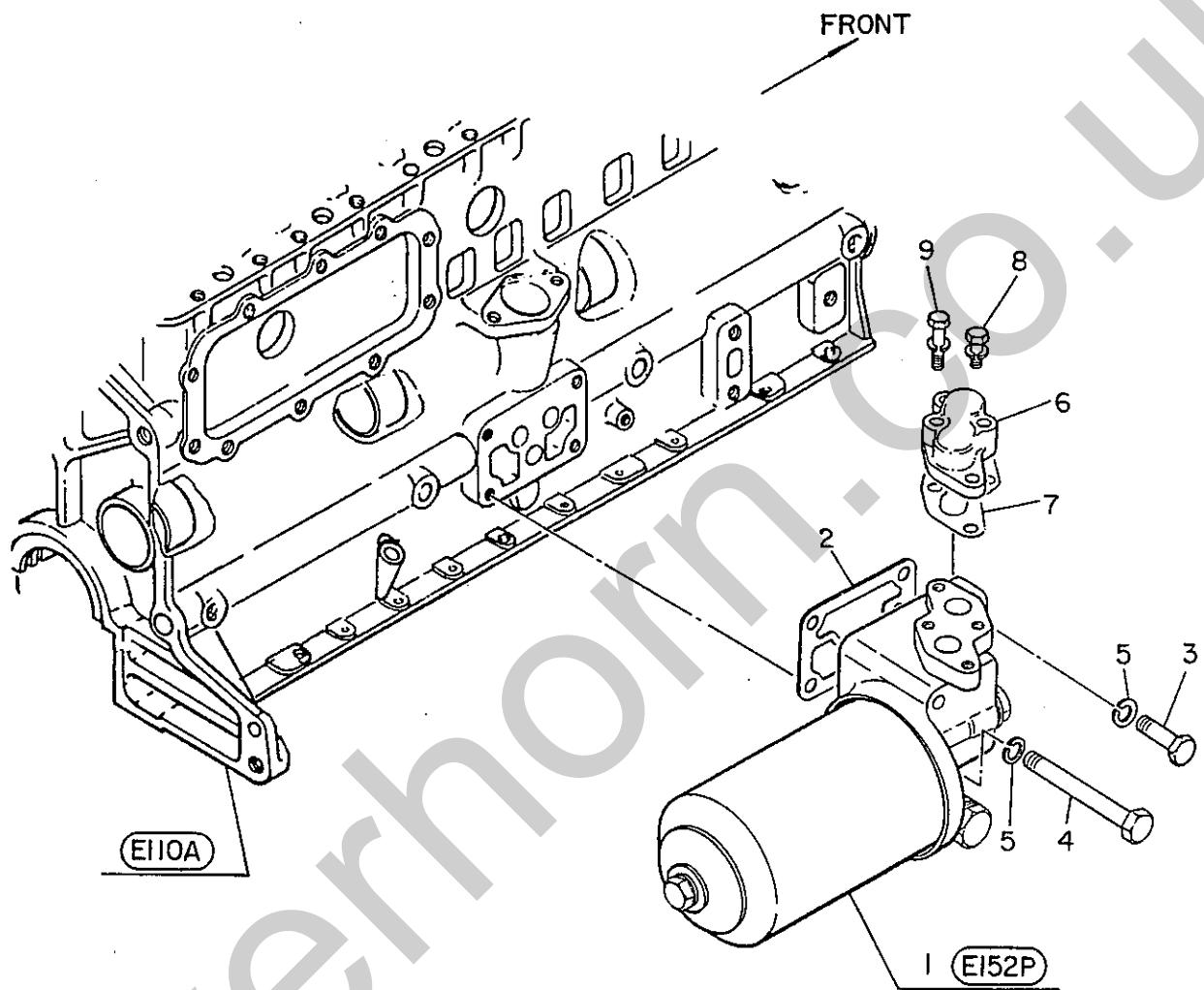
MANIFOLD-EXHAUST

FIG.E141C

Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用												I N T	Execution (E/#)
				1	2	3	4	5	6	7	8	9	10	11	12		
1	MANIFOLD-EXHAUST		14004-90205	1	
2	GASKET-MANIFOLD	K	14035-90000	1	
3	STUD		01151-01004	9	
4	YOKES-MANIFOLD		14037-32200	6	
5	WASHER-PLAIN		08915-43810	2	
6	WASHER-SPRING		08915-13810	3	
7	NUT		08911-10810	9	

FIG. E152A

FILTER-OIL(FITTING PARTS)



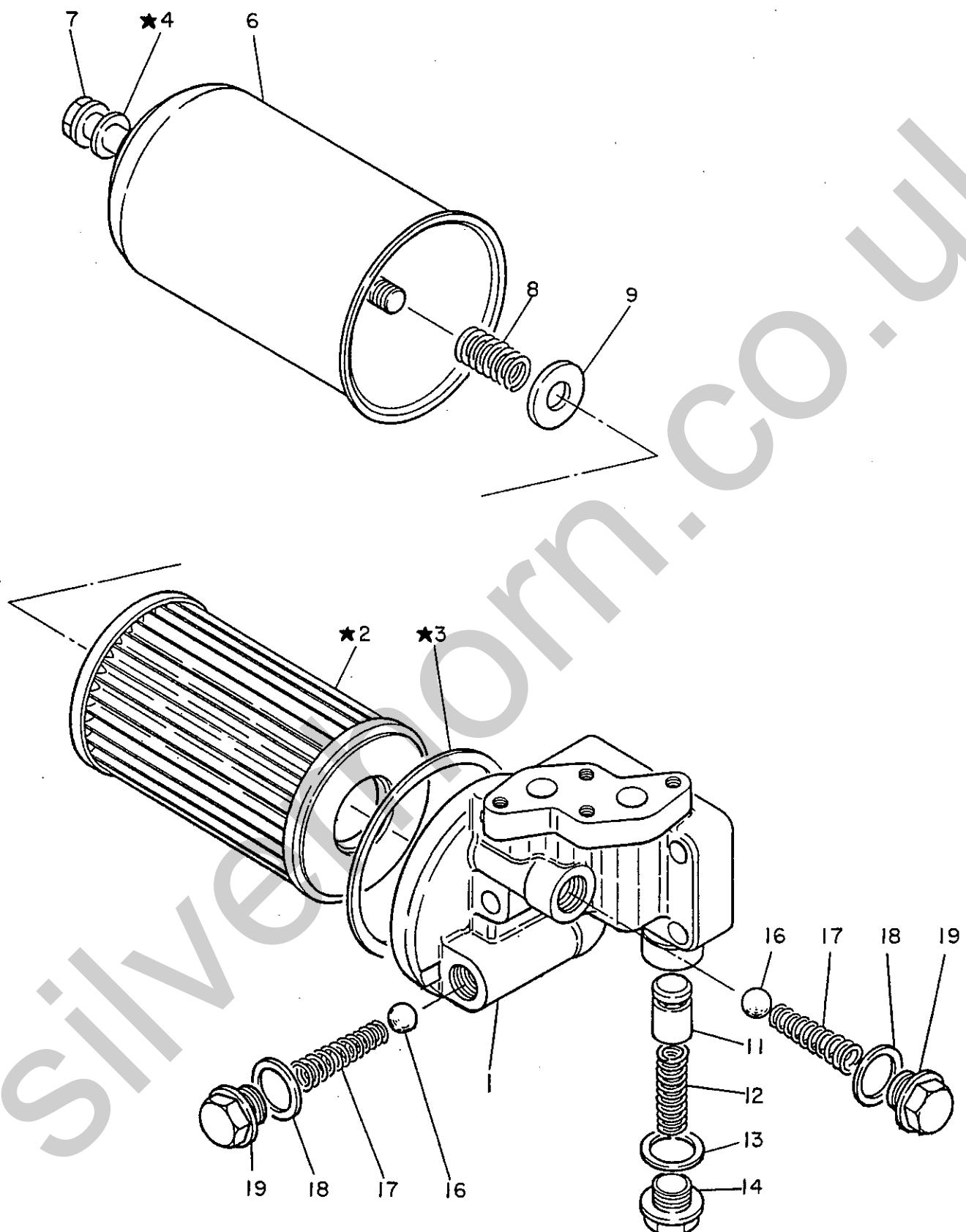
FILTER-OIL (FITTING PARTS)

FIG.E152A

Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用												INT	Execution (E/#)
				1	2	3	4	5	6	7	8	9	10	11	12		
1	FILTER ASSY-OIL (INNER PARTS E152P)	K	15200-C6800	1
	GASKET-FILTER		15239-V1700	1
	BOLT		08124-04510	2
	BOLT		08124-09510	2
	WASHER-SPRING		08915-14010	4
	COVER		15193-90005	1
	GASKET-COVER		15196-90002	1
	BOLT,W/WASHER		08110-82062	2
	BOLT,W/WASHER		08110-83562	2

FIG. E152P

FILTER-OIL(INNER PARTS)



KEY NO. 1 - 19 FILTER ASS'Y-OIL
 KEY NO. 2 - 4 ELEMENT KIT

★印は非販売部品です。
 各々のASS'Yにて御注文下さい。

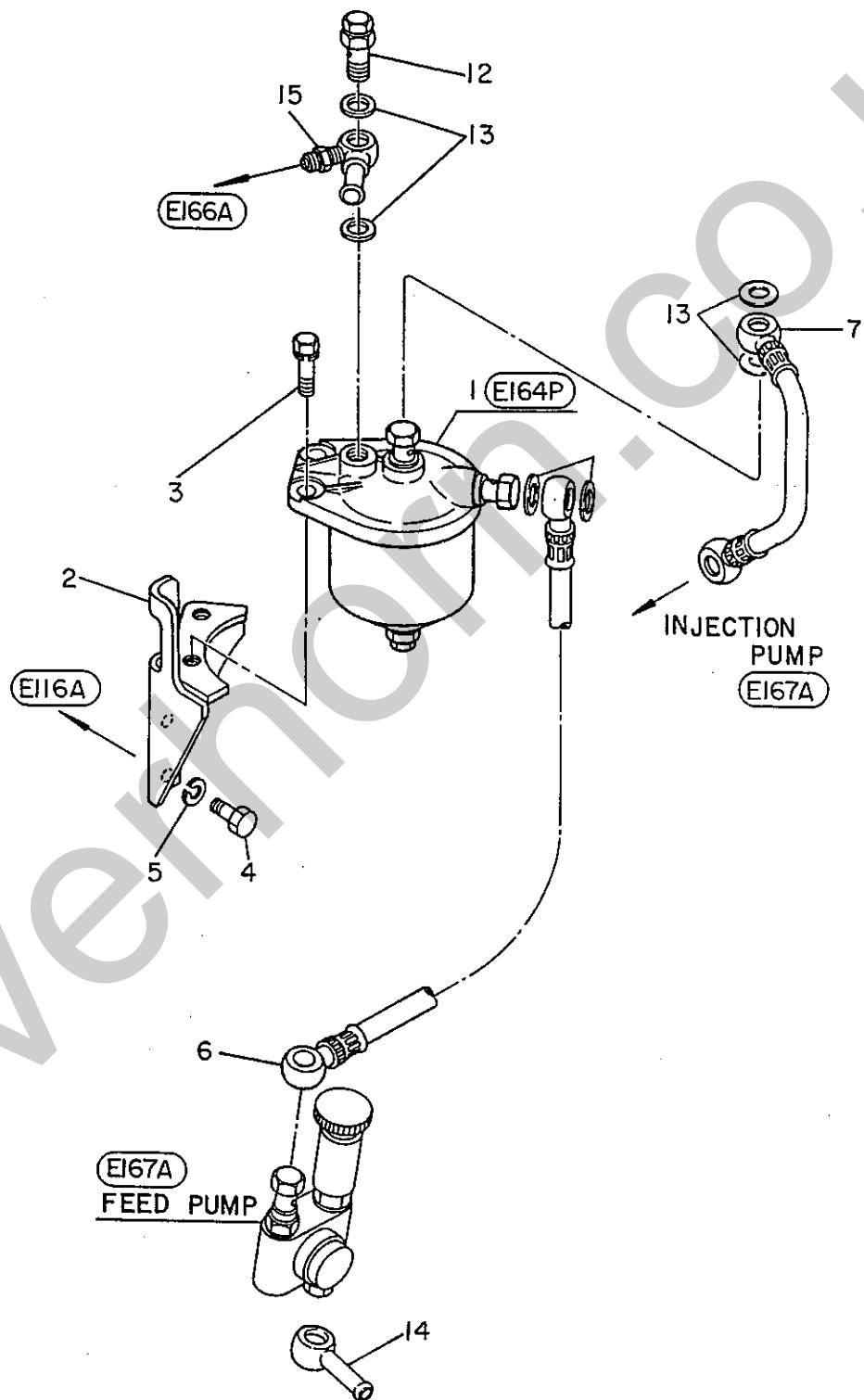
NOTE : The Mark ★ shown in the Key No. of the figure is not for sale individually.
 Please place an order as each Assembly.

FILTER-OIL (INNER PARTS)

FIG.E152P

FIG. E164A

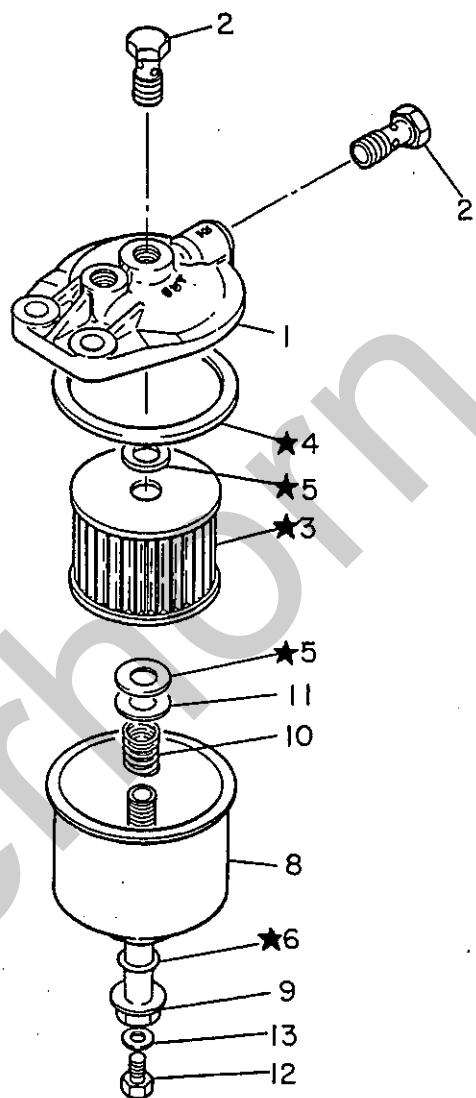
FILTER-FUEL(FITTING PARTS)



FILTER-FUEL (FITTING PARTS)							FIG.E164A		
Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用				INT	Execution (E/#)
1	FILTER ASSY-FUEL (INNER PARTS E164P)		16400-90201	1
2	BRACKET-FILTER		16419-61501	1
3	BOLT,W/WASHER		08114-03062	2
4	BOLT		08100-82010	2
5	WASHER-SPRING		08915-23810	2
6	TUBE-FUEL		16817-Y8401	1
7	TUBE-FUEL		16817-Y8400	1
12	VALVE ASSY		16413-Y7500	1
13	GASKET		01351-11144	6
14	CONNECTOR-FUEL		17516-90000	1
15	CONNECTOR-FUEL		16669-90014	1

FIG. E164P

FILTER-FUEL(INNER PARTS)



KEY NO. 1 - 13 FUEL FILTER ASS'Y
 KEY NO. 3 - 6 ELEMENT KIT

FILTER-FUEL (INNER PARTS)

FIG.E164P

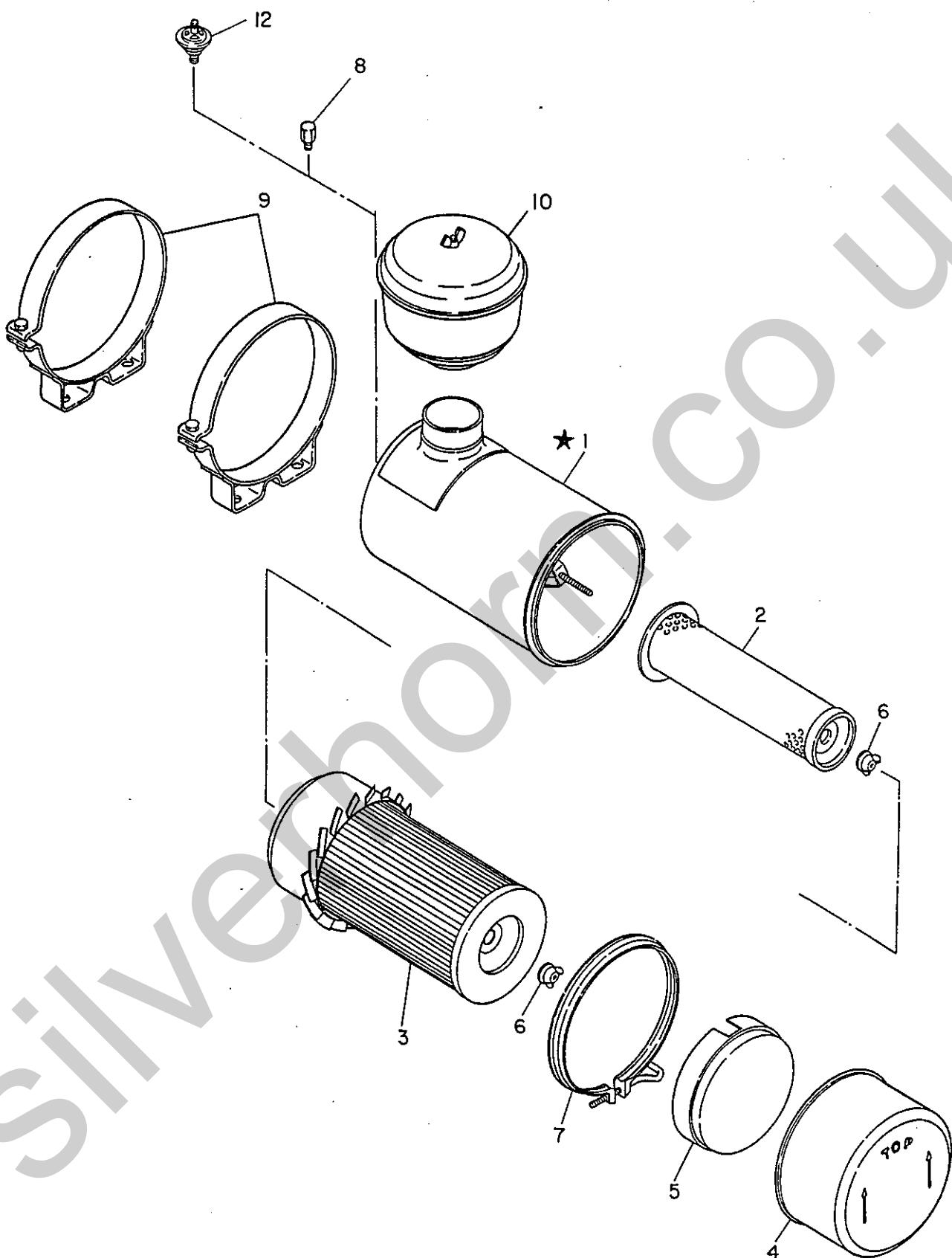
Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用												Execution (E/#)
				1	2	3	4	5	6	7	8	9	10	11	12	
1- 13	FILTER ASS'Y-FUEL		16400-90201	1
1	COVER		16442-90000	1
2	BOLT-CONNECTOR		16454-99002	2
3- 6	ELEMENT KIT		16444-99125	1
8	BODY		16445-99000	1
9	BOLT-CENTER		16424-37700	1
10	SPRING		16449-90000	1
11	SEAT-SPRING		16450-Y7500	1
12	PLUG-DRAIN		16426-37701	1
13	GASKET		16425-37701	1

CLEANER-AIR

"OEA"

FIG. E165L

ILLUST TYPE



KEY NO. 1 - 8 AIR CLEANER ASS'Y
 KEY NO. 2 - 3 ELEMENT SET

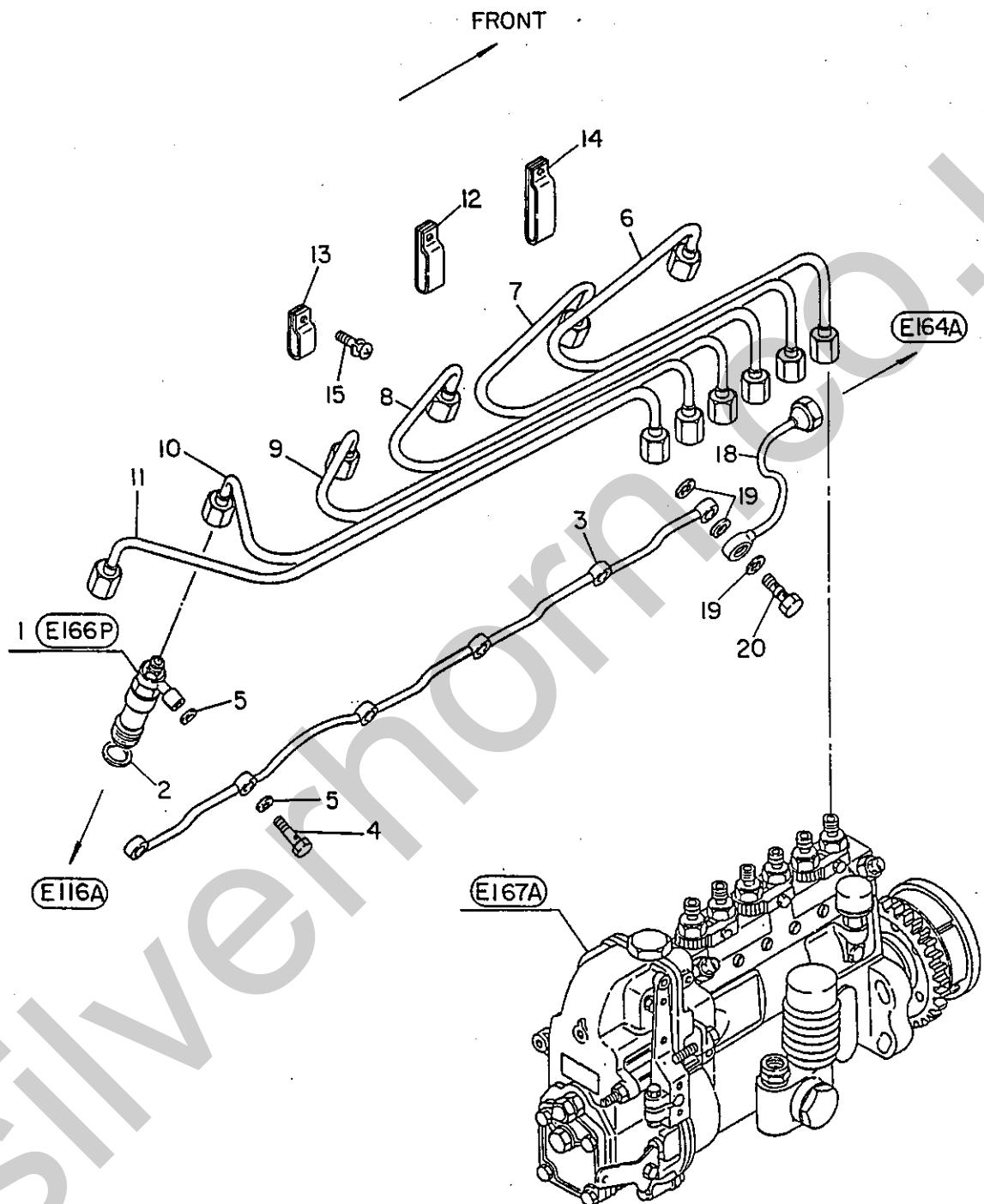
PAGE

★印は非販売品です。
 各々のASS'Yにて御注文下さい。

NOTE : The Mark ★ shown in the Key No. of the figure is not for sale individually.
 Please place an order as each Assembly.

CLEANER-AIR "QEA"

FIG.E165L



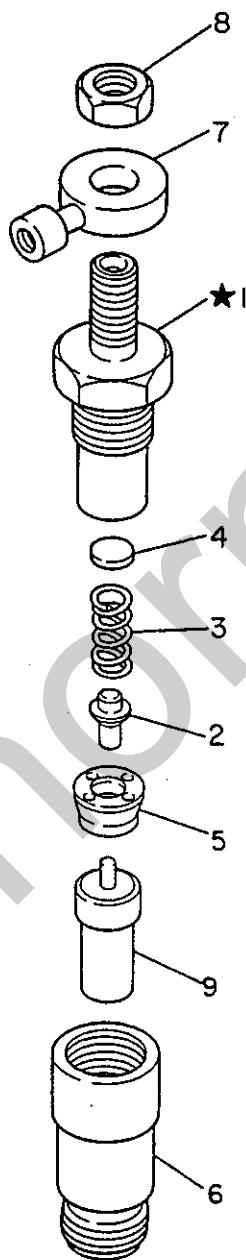
PIPING-FUEL

FIG.E166A

Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用												I N T	Execution (E/#)																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120	121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141	142	143	144	145	146	147	148	149	150	151	152	153	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200	201	202	203	204	205	206	207	208	209	210	211	212	213	214	215	216	217	218	219	220	221	222	223	224	225	226	227	228	229	230	231	232	233	234	235	236	237	238	239	240	241	242	243	244	245	246	247	248	249	250	251	252	253	254	255	256	257	258	259	260	261	262	263	264	265	266	267	268	269	270	271	272	273	274	275	276	277	278	279	280	281	282	283	284	285	286	287	288	289	290	291	292	293	294	295	296	297	298	299	300	301	302	303	304	305	306	307	308	309	310	311	312	313	314	315	316	317	318	319	320	321	322	323	324	325	326	327	328	329	330	331	332	333	334	335	336	337	338	339	340	341	342	343	344	345	346	347	348	349	350	351	352	353	354	355	356	357	358	359	360	361	362	363	364	365	366	367	368	369	370	371	372	373	374	375	376	377	378	379	380	381	382	383	384	385	386	387	388	389	390	391	392	393	394	395	396	397	398	399	400	401	402	403	404	405	406	407	408	409	410	411	412	413	414	415	416	417	418	419	420	421	422	423	424	425	426	427	428	429	430	431	432	433	434	435	436	437	438	439	440	441	442	443	444	445	446	447	448	449	450	451	452	453	454	455	456	457	458	459	460	461	462	463	464	465	466	467	468	469	470	471	472	473	474	475	476	477	478	479	480	481	482	483	484	485	486	487	488	489	490	491	492	493	494	495	496	497	498	499	500	501	502	503	504	505	506	507	508	509	510	511	512	513	514	515	516	517	518	519	520	521	522	523	524	525	526	527	528	529	530	531	532	533	534	535	536	537	538	539	540	541	542	543	544	545	546	547	548	549	550	551	552	553	554	555	556	557	558	559	560	561	562	563	564	565	566	567	568	569	570	571	572	573	574	575	576	577	578	579	580	581	582	583	584	585	586	587	588	589	590	591	592	593	594	595	596	597	598	599	600	601	602	603	604	605	606	607	608	609	610	611	612	613	614	615	616	617	618	619	620	621	622	623	624	625	626	627	628	629	630	631	632	633	634	635	636	637	638	639	640	641	642	643	644	645	646	647	648	649	650	651	652	653	654	655	656	657	658	659	660	661	662	663	664	665	666	667	668	669	670	671	672	673	674	675	676	677	678	679	680	681	682	683	684	685	686	687	688	689	690	691	692	693	694	695	696	697	698	699	700	701	702	703	704	705	706	707	708	709	710	711	712	713	714	715	716	717	718	719	720	721	722	723	724	725	726	727	728	729	730	731	732	733	734	735	736	737	738	739	740	741	742	743	744	745	746	747	748	749	750	751	752	753	754	755	756	757	758	759	760	761	762	763	764	765	766	767	768	769	770	771	772	773	774	775	776	777	778	779	780	781	782	783	784	785	786	787	788	789	790	791	792	793	794	795	796	797	798	799	800	801	802	803	804	805	806	807	808	809	810	811	812	813	814	815	816	817	818	819	820	821	822	823	824	825	826	827	828	829	830	831	832	833	834	835	836	837	838	839	840	841	842	843	844	845	846	847	848	849	850	851	852	853	854	855	856	857	858	859	860	861	862	863	864	865	866	867	868	869	870	871	872	873	874	875	876	877	878	879	880	881	882	883	884	885	886	887	888	889	890	891	892	893	894	895	896	897	898	899	900	901	902	903	904	905	906	907	908	909	910	911	912	913	914	915	916	917	918	919	920	921	922	923	924	925	926	927	928	929	930	931	932	933	934	935	936	937	938	939	940	941	942	943	944	945	946	947	948	949	950	951	952	953	954	955	956	957	958	959	960	961	962	963	964	965	966	967	968	969	970	971	972	973	974	975	976	977	978	979	980	981	982	983	984	985	986	987	988	989	990	991	992	993	994	995	996	997	998	999	1000	1001	1002	1003	1004	1005	1006	1007	1008	1009	1010	1011	1012	1013	1014	1015	1016	1017	1018	1019	1020	1021	1022	1023	1024	1025	1026	1027	1028	1029	1030	1031	1032	1033	1034	1035	1036	1037	1038	1039	1040	1041	1042	1043	1044	1045	1046	1047	1048	1049	1050	1051	1052	1053	1054	1055	1056	1057	1058	1059	1060	1061	1062	1063	1064	1065	1066	1067	1068	1069	1070	1071	1072	1073	1074	1075	1076	1077	1078	1079	1080	1081	1082	1083	1084	1085	1086	1087	1088	1089	1090	1091	1092	1093	1094	1095	1096	1097	1098	1099	1100	1101	1102	1103	1104	1105	1106	1107	1108	1109	1110	1111	1112	1113	1114	1115	1116	1117	1118	1119	1120	1121	1122	1123	1124	1125	1126	1127	1128	1129	1130	1131	1132	1133	1134	1135	1136	1137	1138	1139	1140	1141	1142	1143	1144	1145	1146	1147	1148	1149	1150	1151	1152	1153	1154	1155	1156	1157	1158	1159	1160	1161	1162	1163	1164	1165	1166	1167	1168	1169	1170	1171	1172	1173	1174	1175	1176	1177	1178	1179	1180	1181	1182	1183	1184	1185	1186	1187	1188	1189	1190	1191	1192	1193	1194	1195	1196	1197	1198	1199	1200	1201	1202	1203	1204	1205	1206	1207	1208	1209	1210	1211	1212	1213	1214	1215	1216	1217	1218	1219	1220	122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FIG. E166P

NOZZLE (INNER PARTS)



KEY NO. | - 9 NOZZLE ASSY
 KEY NO. | - 8 NOZZLE ASSY

NOZZLE (INNER PARTS)					FIG.E166P				
Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用				INT	Execution (E/#)
1- 9	NOZZLE ASSY		16600-90019	6
1- 8	HOLDER ASSY		16610-90016	6
2	ROD-PUSH		16612-37500	6
3	SPRING		16615-37500	6
4	SHIM T=0.50	S	16613-V0700	N
4	SHIM T=0.52	S	16613-V0701	N
4	SHIM T=0.54	S	16613-V0702	N
4	SHIM T=0.56	S	16613-V0703	N
4	SHIM T=0.58	S	16613-V0704	N
4	SHIM T=0.60	S	16613-V0705	N
4	SHIM T=0.62	S	16613-V0706	N
4	SHIM T=0.64	S	16613-V0707	N
4	SHIM T=0.66	S	16613-V0708	N
4	SHIM T=0.68	S	16613-V0709	N
4	SHIM T=0.70	S	16613-V0710	N
4	SHIM T=0.72	S	16613-V0711	N
4	SHIM T=0.74	S	16613-V0712	N
4	SHIM T=0.76	S	16613-V0713	N
4	SHIM T=0.78	S	16613-V0714	N
4	SHIM T=0.80	S	16613-V0715	N
4	SHIM T=0.82	S	16613-V0716	N
4	SHIM T=0.84	S	16613-V0717	N
4	SHIM T=0.86	S	16613-V0718	N
4	SHIM T=0.88	S	16613-V0719	N
4	SHIM T=0.90	S	16613-V0720	N
4	SHIM T=0.92	S	16613-V0721	N
4	SHIM T=0.94	S	16613-V0722	N
4	SHIM T=0.96	S	16613-V0723	N
4	SHIM T=0.98	S	16613-V0724	N
4	SHIM T=1.00	S	16613-V0760	N
4	SHIM T=1.02	S	16613-V0761	N
4	SHIM T=1.04	S	16613-V0762	N

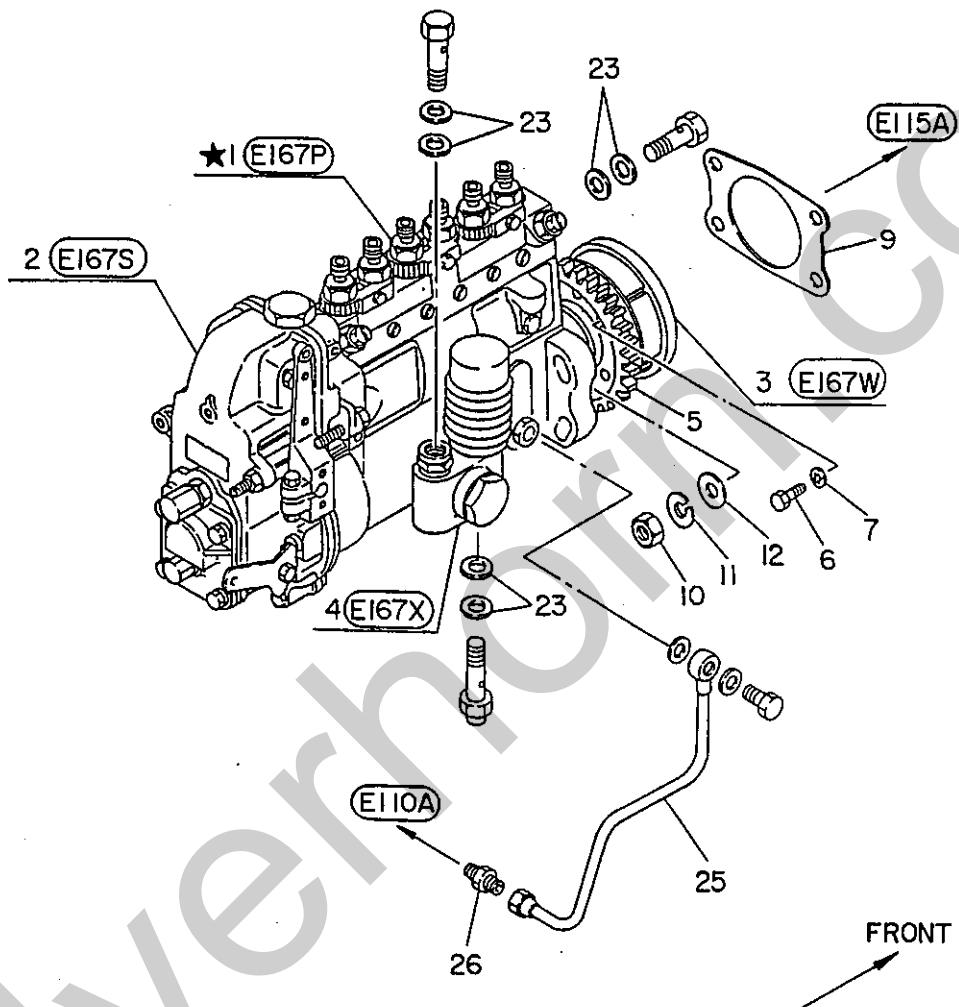
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NOZZLE (INNER PARTS)

FIG.E166P

Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用												I N T	Execution (E/#)
				N		
4	SHIM T=1.06	S	16613-V0763	N
4	SHIM T=1.08	S	16613-V0764	N
4	SHIM T=1.10	S	16613-V0765	N
4	SHIM T=1.12	S	16613-V0766	N
4	SHIM T=1.14	S	16613-V0767	N
4	SHIM T=1.16	S	16613-V0768	N
4	SHIM T=1.18	S	16613-V0769	N
4	SHIM T=1.20	S	16613-V0770	N
4	SHIM T=1.22	S	16613-V0771	N
4	SHIM T=1.24	S	16613-V0772	N
4	SHIM T=1.26	S	16613-V0773	N
4	SHIM T=1.28	S	16613-V0774	N
4	SHIM T=1.30	S	16613-V0775	N
4	SHIM T=1.32	S	16613-V0776	N
4	SHIM T=1.34	S	16613-V0777	N
4	SHIM T=1.36	S	16613-V0778	N
4	SHIM T=1.38	S	16613-V0779	N
4	SHIM T=1.40	S	16613-V0780	N
4	SHIM T=1.42	S	16613-V0781	N
4	SHIM T=1.44	S	16613-V0782	N
4	SHIM T=1.46	S	16613-V0783	N
4	SHIM T=1.48	S	16613-V0784	N
4	SHIM T=1.50	S	16613-V0740	N
4	SHIM T=1.52	S	16613-V0741	N
4	SHIM T=1.54	S	16613-V0742	N
5	PIECE-DISTANCE		16616-37500	6
6	NUT-RETAINING		16629-37501	6
7	JOINT		16626-J2000	6
8	NUT		16618-90003	6
9	NOZZLE		16620-37501	6

FIG. E167A PUMP-FUEL INJECTION(FITTING PARTS)



KEY NO. 1 - 7 FUEL INJECTION PUMP ASS'Y

PUMP-FUEL INJECTION (FITTING PARTS)

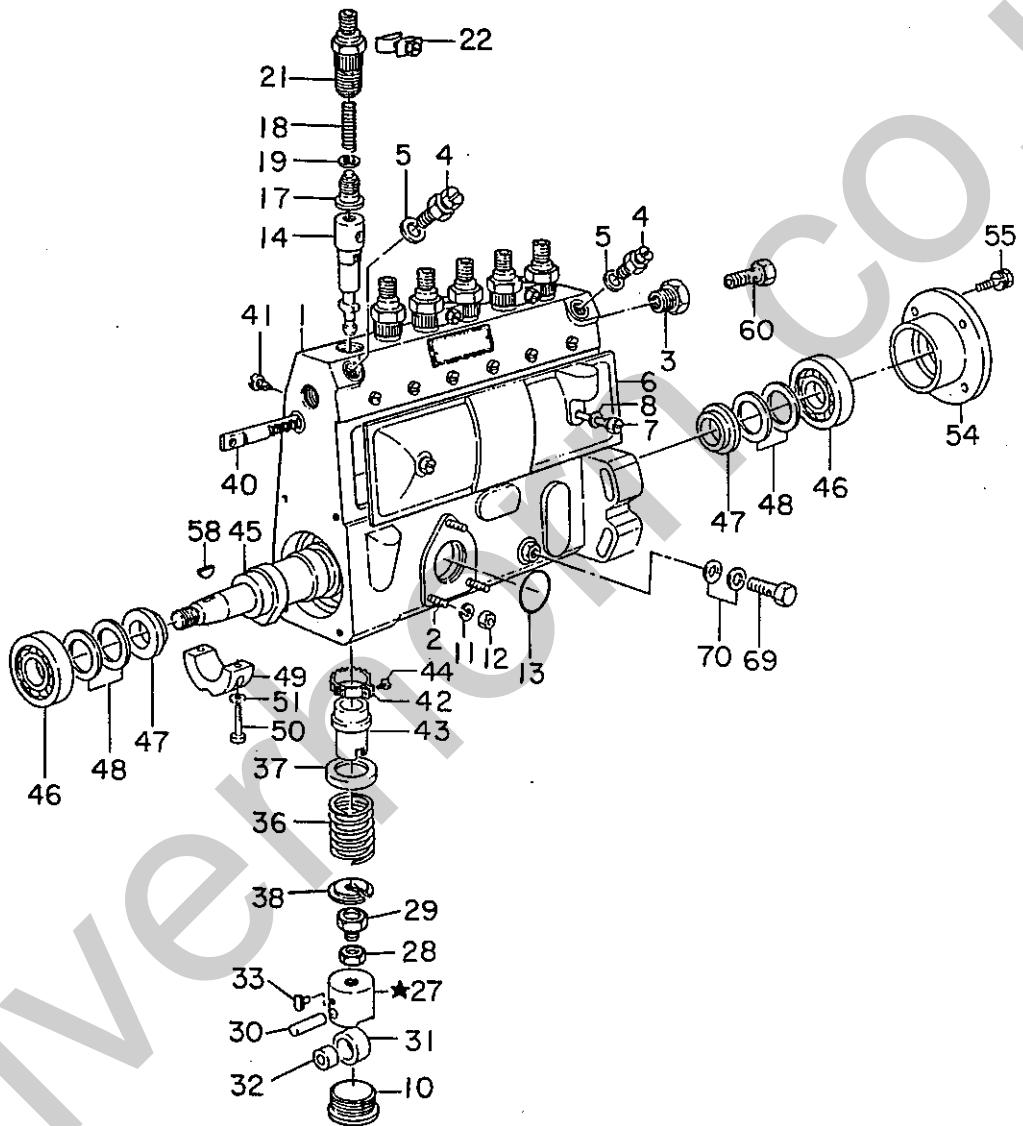
FIG.E167A

Key-No.	Description 部品名称	CODE 部品番号	Part Number 部品番号	Quantity Per Section 個数及び適用												(E / #)	
				1	2	3	4	5	6	7	8	9	10	11	12		
1- 7	PUMP ASSY-INJECTION		16790-90061	1	
1	PUMP ASSY (INNER PARTS E167P)	X	16703-90063	1	
2	GOVERNOR ASSY (INNER PARTS E167S)		19109-90064	1	
3	TIMER ASSY-AUTOMATIC (INNER PARTS E167W)		16810-61501	1	
4	PUMP ASSY-FEED (INNER PARTS E167X)		16640-90014	1	
5	GEAR-DRIVE		13052-37500	1	
6	BOLT		08110-61210	6	
7	WASHER-TOOTH		08916-13610	6	
9	GASKET-PUMP	K	16701-37504	1	
10	NUT		08911-14010	4	
11	WASHER-SPRING		08915-14010	4	
12	WASHER-PLAIN		08915-44010	4	
23	GASKET		01351-11144	6	
25	TUBE-OIL		15108-90015	1	
26	CONNECTOR-STRAIGHT		08712-14205	1	



FIG. E167P

PUMP-INJECTION (INNER PARTS)



KEY NO. 1 - 70 INJECTION PUMP ASS'Y

KEY NO. 1 - 5 HOUSING ASS'Y

KEY NO. 27 - 33 TAPPET ASS'Y

★印は非販売部品です。
各々のASS'Yにて御注文下さい。

NOTE : The Mark ★ shown in the Key No. of the
figure is not for sale individually.
Please place an order as each Assembly.

PUMP-INJECTION (INNER PARTS)

FIG.E167P

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PUMP-INJECTION (INNER PARTS)

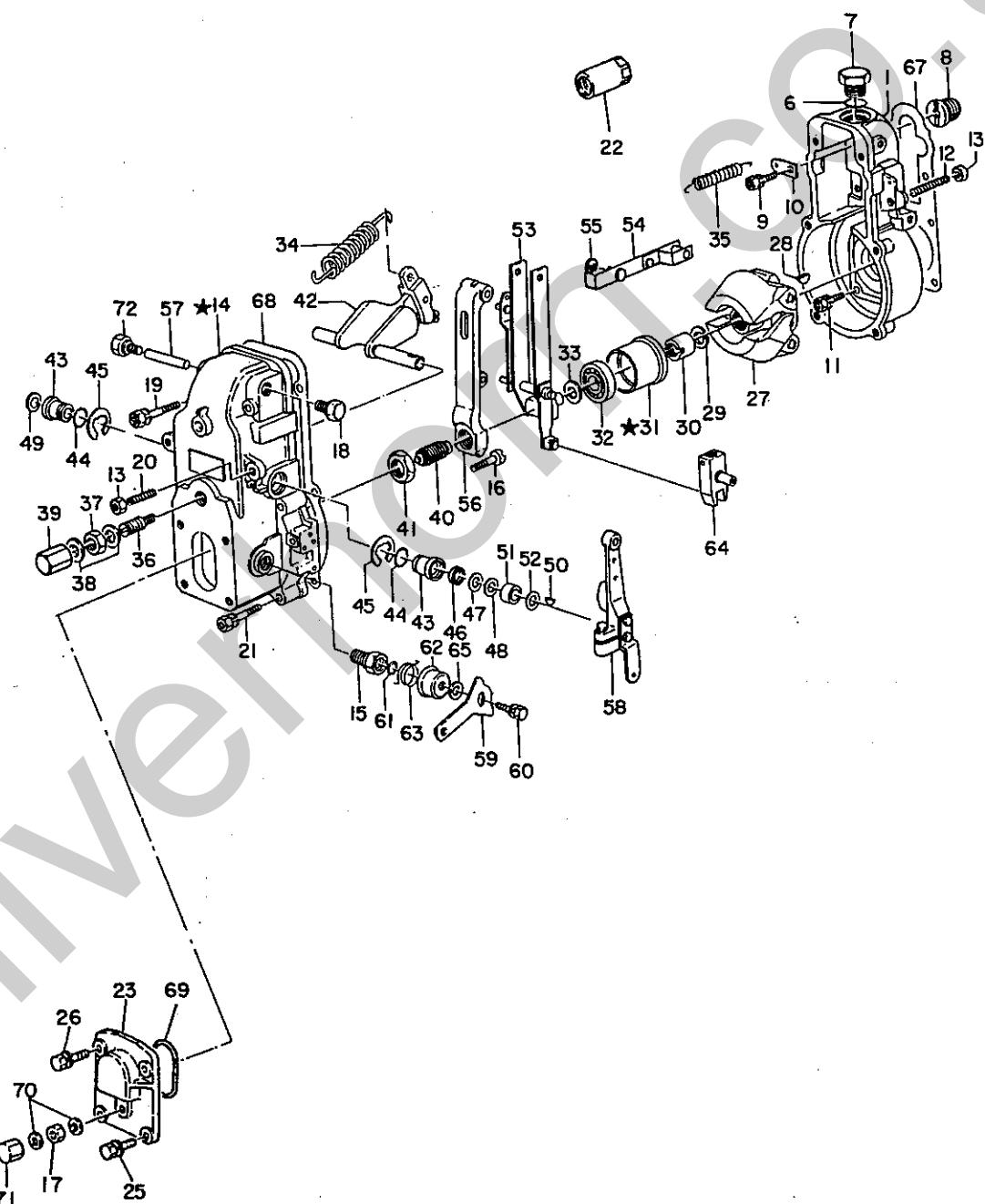
FIG.E167P

Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用												INT	Execution (E/#)
				1	2	3	4	5	6	7	8	9	10	11	12		
43	SLEEVE-CONTROL		16766-37500	6		
44	SCREW-PINION CLAMP		16768-37500	6		
45	CAMSHAFT		16783-61500	1		
46	BEARING		16739-99001	2		
47	RING		16740-37500	2		
48	SHIM T=0.10	S	16741-37500	N		
48	SHIM T=0.12	S	16741-37501	N		
48	SHIM T=0.14	S	16741-37502	N		
48	SHIM T=0.16	S	16741-37503	N		
48	SHIM T=0.18	S	16741-37504	N		
48	SHIM T=0.50	S	16741-37505	N		
48	SHIM T=0.30	S	16741-37506	N		
48	SHIM T=0.70	S	16741-29001	N		
48	SHIM T=1.00	S	16741-29000	N		
48	SHIM T=1.40	S	16741-37509	N		
49	BEARING-CENTER		16754-61501	1		
50	SOCKET, HEAD BOLT		16791-61500	2		
51	GASKET		16792-61500	2		
54	COVER-BEARING		16744-37500	1		
55	BOLT		16754-37501	4		
58	KEY-WOODRUFF		16742-37501	1		
60	BOLT-EYE		16753-37500	1		
69	BOLT-EYE		16757-37500	1		
70	GASKET		16778-99001	2		

FIG. E167S

GOVERNOR (INNER PARTS)

ILLUST TYPE



KEY NO. 1 - 72 GOVERNOR ASS'Y
KEY NO. 14 - 15 COVER ASS'Y
KEY NO. 31 - 32 SLEEVE ASS'Y

★印は非販売部品です。
各々のDASS'Yにて御注文下さい。

NOTE: The Mark ★ shown in the Key No. of the figure is not for sale individually.
Please place an order as each Assembly.

GOVERNOR (INNER PARTS)

FIG. E167S

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GOVERNOR (INNER PARTS)

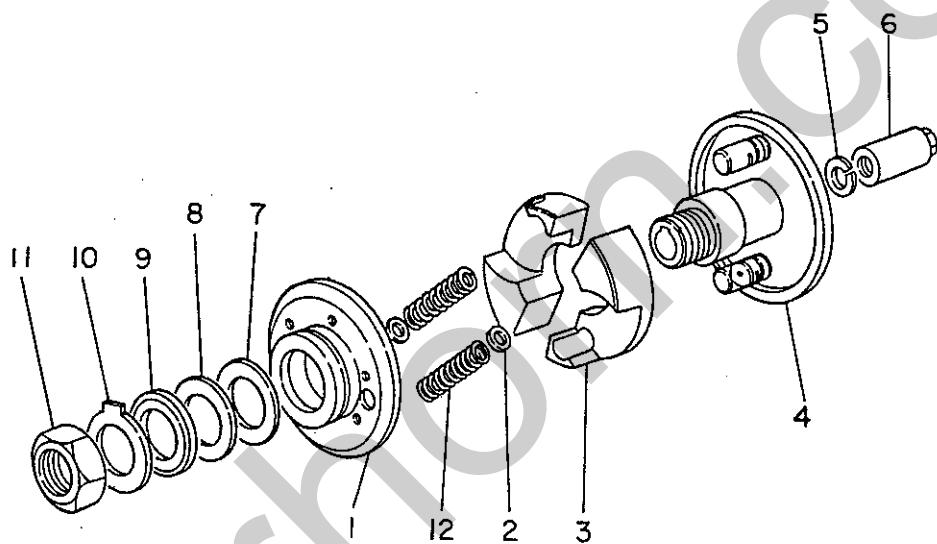
FIG.E167S

Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用												INT	Execution (E/#)
				1	2	3	4	5	6	7	8	9	10	11	12		
33	SHIM T=0.5	S	19342-T9300	N
33	SHIM T=1.5	S	19342-T9301	N
34	SPRING		19303-90010	1
35	SPRING		19280-90001	1
36	CAPSULE		19376-99113	1
37	NUT		19314-99016	1
38	GASKET		16778-99002	2
39	NUT-CAP		19290-99004	1
40	CAPSULE		19376-99114	1
41	NUT		19314-90001	1
42	LEVER-SWIVEL		19276-90003	1
43	BUSH		19277-Z9001	2
44	O RING		19278-90000	2
45	RING-SNAP		19279-90000	2
46	SEAL-OIL		19388-99005	1
47	SHIM		19283-99014	1
48	SHIM		19283-90001	N
49	PLUG		19378-90002	1
50	KEY-WOODRUFF		19344-90000	1
51	COLLAR		16854-Z9000	1
52	WASHER		16854-90001	N
53	LEVER-GUIDE		19353-90005	1
54	LINK		19340-99002	1
55	RING-SNAP		19332-90001	1
56	LEVER-TENSION		19331-99104	1
57	PIN		19350-90001	1
58	LEVER		19334-90015	1
59	LEVER		19120-90001	1
60	BOLT		19382-99017	1
61	O RING		19278-90001	1
62	CAP		19124-90001	1
63	SPRING		19131-90001	1

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GOVERNOR (INNER PARTS)							FIG.E1675		
Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用				I N T	Execution (E/#)
64	LEVER ASS'Y		19129-99005	1	
65	SHIM T=0.2	S	19125-Z9007	N	
65	SHIM T=0.25	S	19125-Z9008	N	
65	SHIM T=0.3	S	19125-Z9009	N	
65	SHIM T=0.35	S	19125-Z9010	N	
65	SHIM T=0.4	S	19125-Z9011	N	
65	SHIM T=0.5	S	19125-Z9012	N	
67	GASKET		19389-99007	1	
68	GASKET		19136-99000	1	
69	O RING		19798-90000	1	
70	GASKET		19211-37500	2	
71	NUT-CAP		19290-99006	1	
72	PLUG		19370-99001	1	

FIG. E167W TIMER-AUTOMATIC(INNER PARTS)



KEY NO. 1 - 12 AUTOMATIC TIMER ASS'Y

★印は非販売部品です。
各々のASS'Yにて御注文下さい。

NOTE : The Mark ★ shown in the Key No. of the figure is not for sale individually.
Please place an order as each Assembly.

TIMER-AUTOMATIC (INNER PARTS)

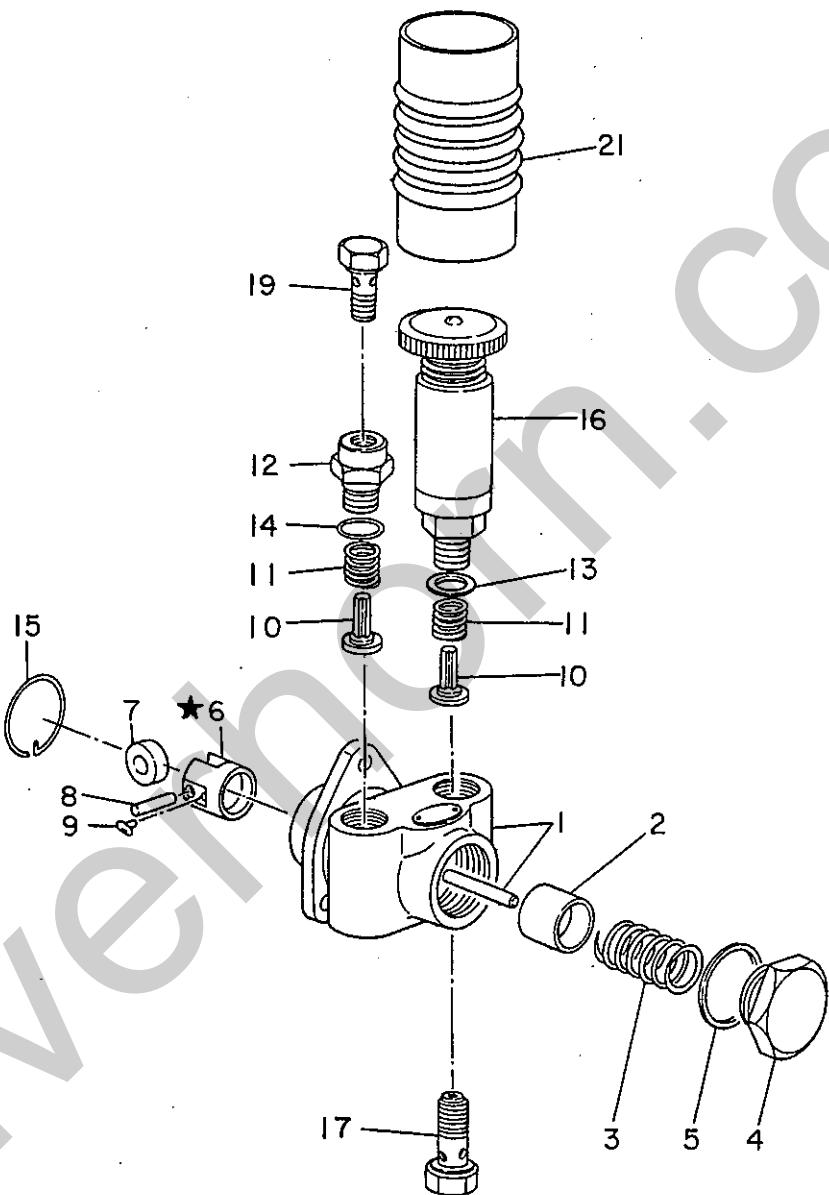
FIG.E167W

Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用												I N T	Execution (E/#)
				1	2	3	4	5	6	7	8	9	10	11	12		
1- 12	TIMER ASSY		16810-61501	1		
1	FLANGE		16811-99000	1		
2	SHIM, T=0.1	S	16822-37500	N		
2	SHIM, T=0.3	S	16822-37501	N		
2	SHIM, T=0.5	S	16822-37502	N		
3	FLYWEIGHT		16823-37500	2		
4	HOLDER-FLYWEIGHT		16824-99000	1		
5	WASHER-SPRING		16830-37500	1		
6	NUT		16831-37500	1		
7	WASHER		16825-99000	1		
8	SHIM, T=0.12	S	16826-99000	N		
8	SHIM, T=0.14	S	16826-99001	N		
8	SHIM, T=0.16	S	16826-99002	N		
8	SHIM, T=0.18	S	16826-99003	N		
8	SHIM, T=0.50	S	16826-99004	N		
8	SHIM, T=0.20	S	16826-99005	N		
8	SHIM, T=0.30	S	16826-99006	N		
8	SHIM, T=0.10	S	16826-99007	N		
9	WASHER		16827-99000	1		
10	PLATE-LOCK		16828-37500	1		
11	NUT		16829-37500	1		
12	SPRING		16821-37500	2		



FIG. E167X

PUMP - FEED(INNER PARTS)



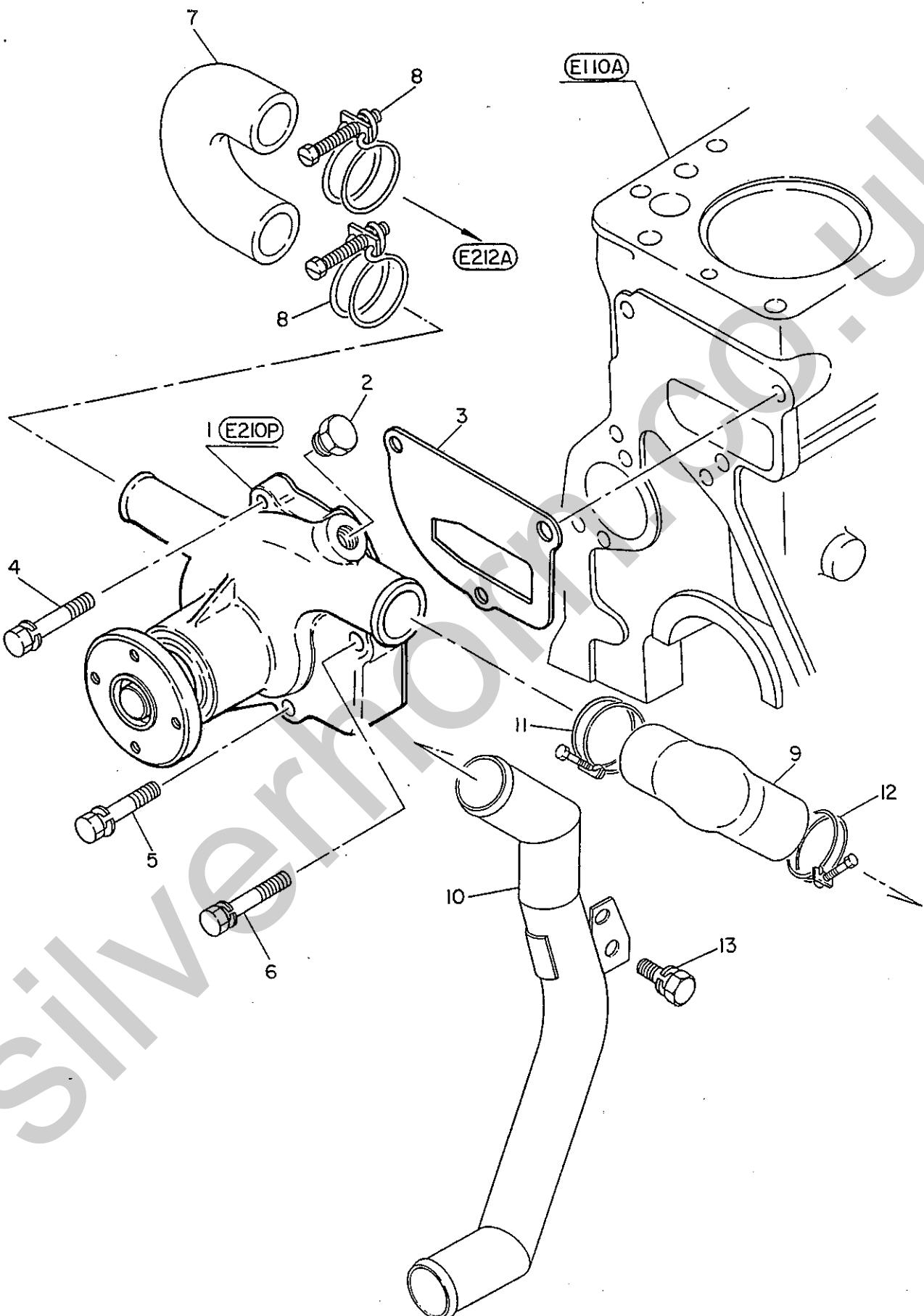
KEY NO. 1 - 21 FEED PUMP ASS'Y
 KEY NO. 6 - 9 TAPPET ASS'Y

PUMP-FEED (INNER PARTS)

FIG. E167X

FIG. E210A

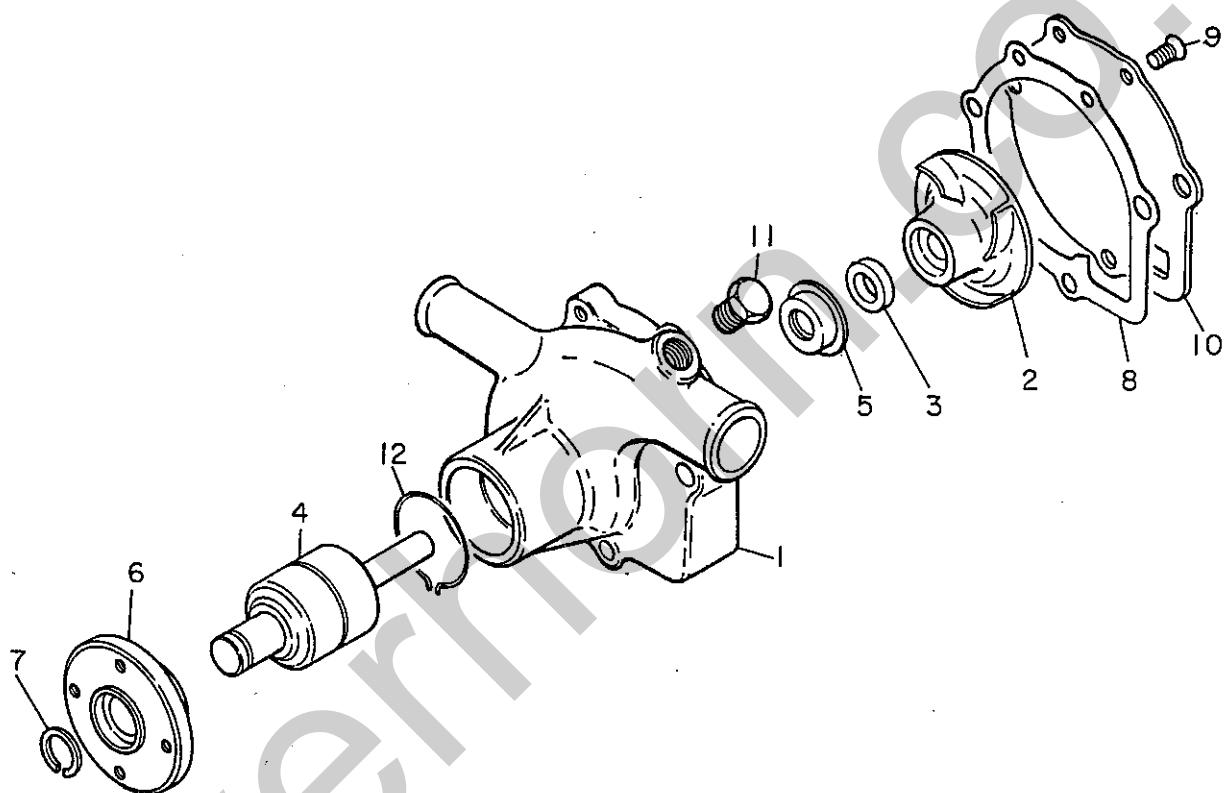
PUMP-WATER (FITTING PARTS)



PUMP-WATER (FITTING PARTS)					FIG.E210A			
Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用			I N T	Execution (E/#)
1	PUMP ASSY-WATER (INNER PARTS E210P)		21010-61505	1
2	PLUG-SCREW		08931-30610	1
3	GASKET-PUMP	K	21074-37502	1
4	BOLT,W/WASHER		08110-85562	1
5	BOLT,W/WASHER		08110-84562	1
6	BOLT,W/WASHER		08114-05562	1
7	HOSE-WATER		21069-61500	1
8	CLAMP-HOSE		08723-13600	2
9	HOSE-WATER	*	21504-90165	1
10	PIPE-WATER	*	21505-90068	1
11	CLAMP-HOSE		21383-90012	1
12	CLAMP-HOSE		21383-90013	1
13	BOLT,W/WASHER		08114-02062	1

FIG. E21 OP

PUMP - WATER (INNER PARTS)



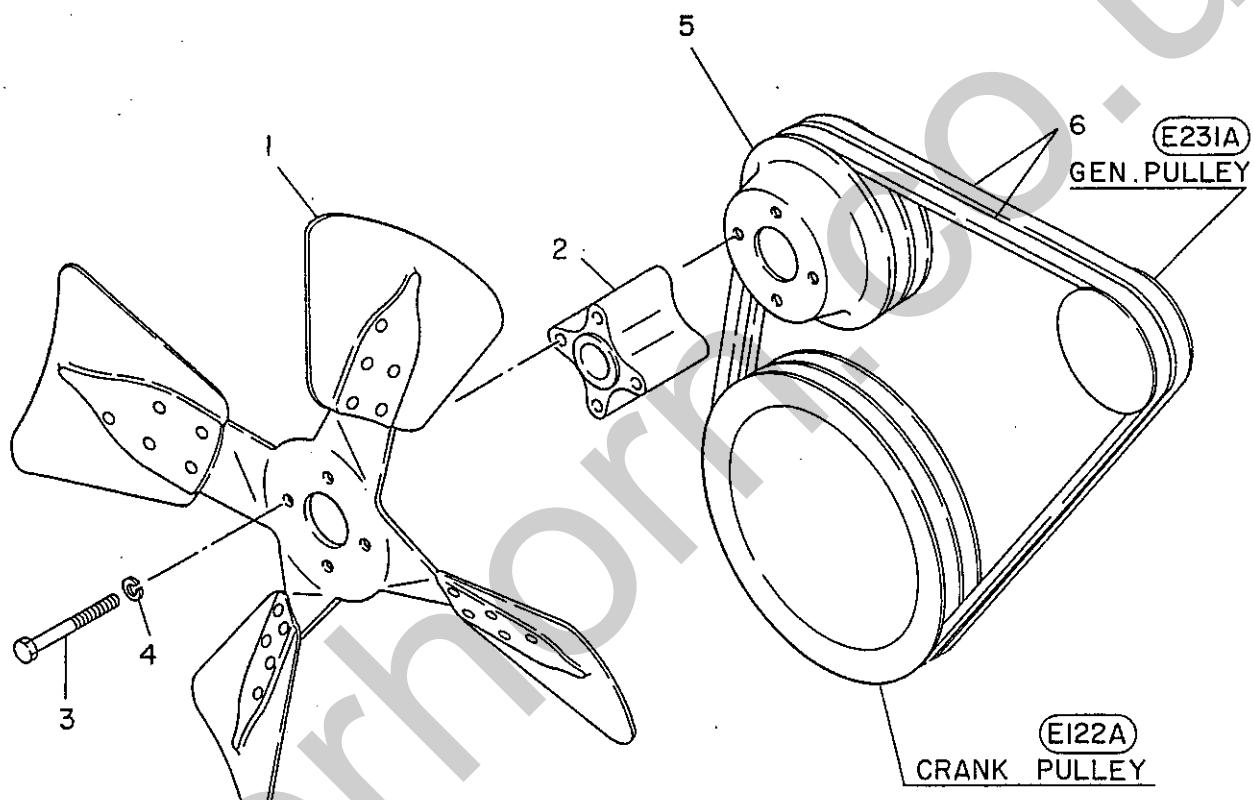
KEY NO. 1 - 12 WATER PUMP ASS'Y

PUMP-WATER (INNER PARTS)							FIG.E210P		
Key-No.	Description 部品名称	CODE	Part Number 部品番号	Quantity Per Section 個数及び適用				INT	Execution (E/#)
1- 12	PUMP ASSY-WATER		21010-61505	1	
2	VANE		21022-61505	1	
3	SEAT-FLOATING		21027-61500	1	
4	BEARING ASSY		21035-37502	1	
5	SEAL		21026-31W00	1	
6	HUB		21054-37503	1	
7	RING-SNAP		21055-37500	1	
8	GASKET		21014-61503	1	
9	SCREW-MACHINE		08320-61410	2	
10	COVER		21013-61502	1	
11	PLUG-TAPER		00931-30610	1	
12	WIRE-LOCK		21043-37500	1	

FIG. E211A

COOLING SYSTEM - FAN

ILLUST TYPE



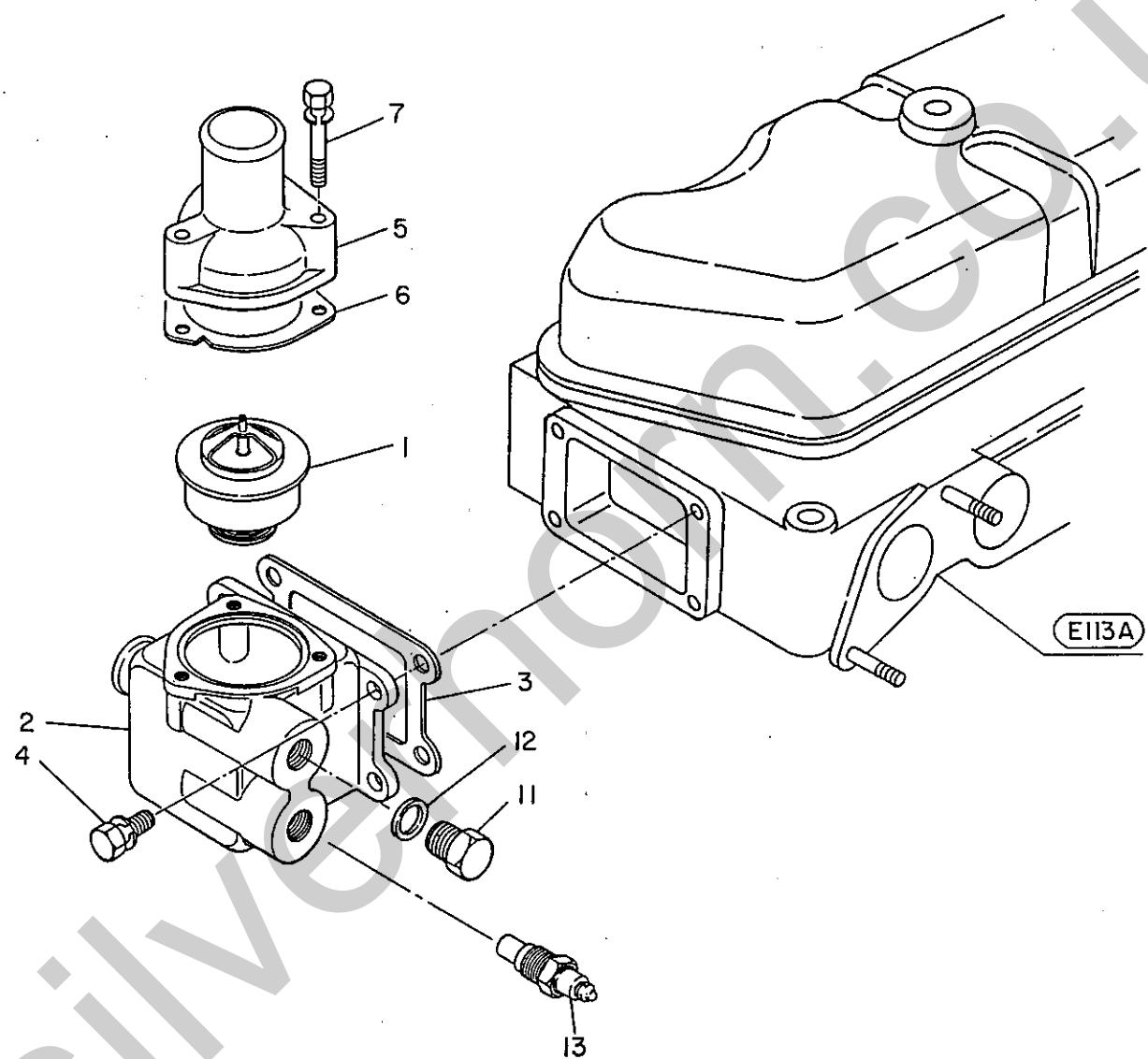
COOLING SYSTEM-FAN					FIG.E211A			
Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用			I N T	Execution (E/#)
1	FAN ASSY		21060-90062	1	.	.	.	
2	SPACER-FAN		21052-90061	1	.	.	.	
3	BOLT		08120-68010	4	.	.	.	
4	WASHER-SPRING		08915-13610	4	.	.	.	
5	PULLEY-FAN		21051-61502	1	.	.	.	
6	V BELT	*	01978-11154	2	.	.	.	



FIG. E212A

COOLING SYSTEM - WATER

ILLUST TYPE

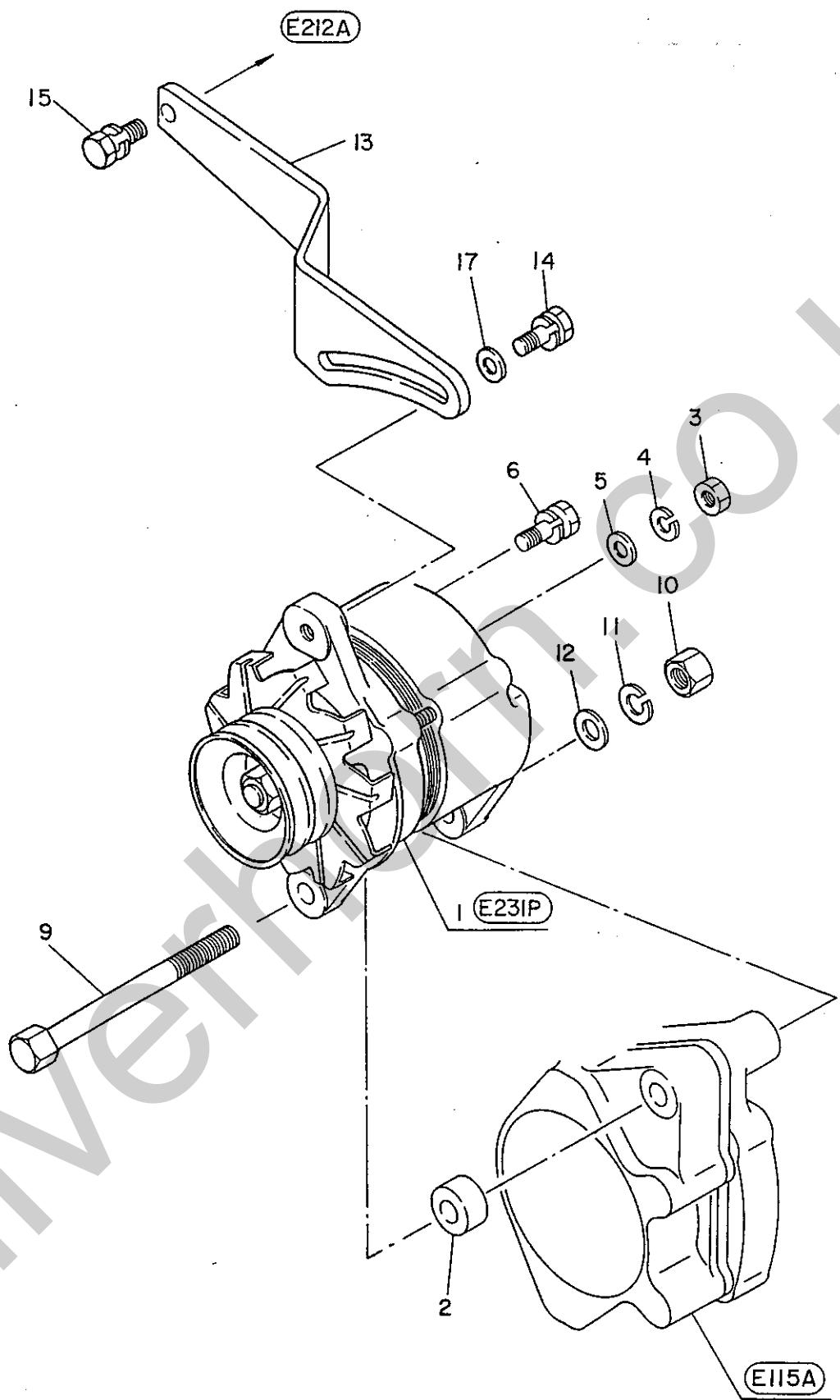


COOLING SYSTEM-WATER					FIG.E212A	
Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用	I N T	Execution (E/#)
1	THERMOSTAT ASSY	K	21200-76205	1		
2	HOUSING-THERMO		21202-90201	1		
3	GASKET-THERMO		11045-76201	1		
4	BOLT,W/WASHER		08110-82062	4		
5	OUTLET-WATER		11060-90017	1		
6	GASKET-OUTLET		11062-76200	1		
7	BOLT,W/WASHER		08110-84562	3		
11	PLUG		08931-44610	1		
12	GASKET		01351-21164	1		
13	SENDING UNIT-WATER		25080-96001	1		

FIG. E231A

GENERATOR(FITTING PARTS)

ILLUST TYPE



GENERATOR (FITTING PARTS)

FIG.E231A

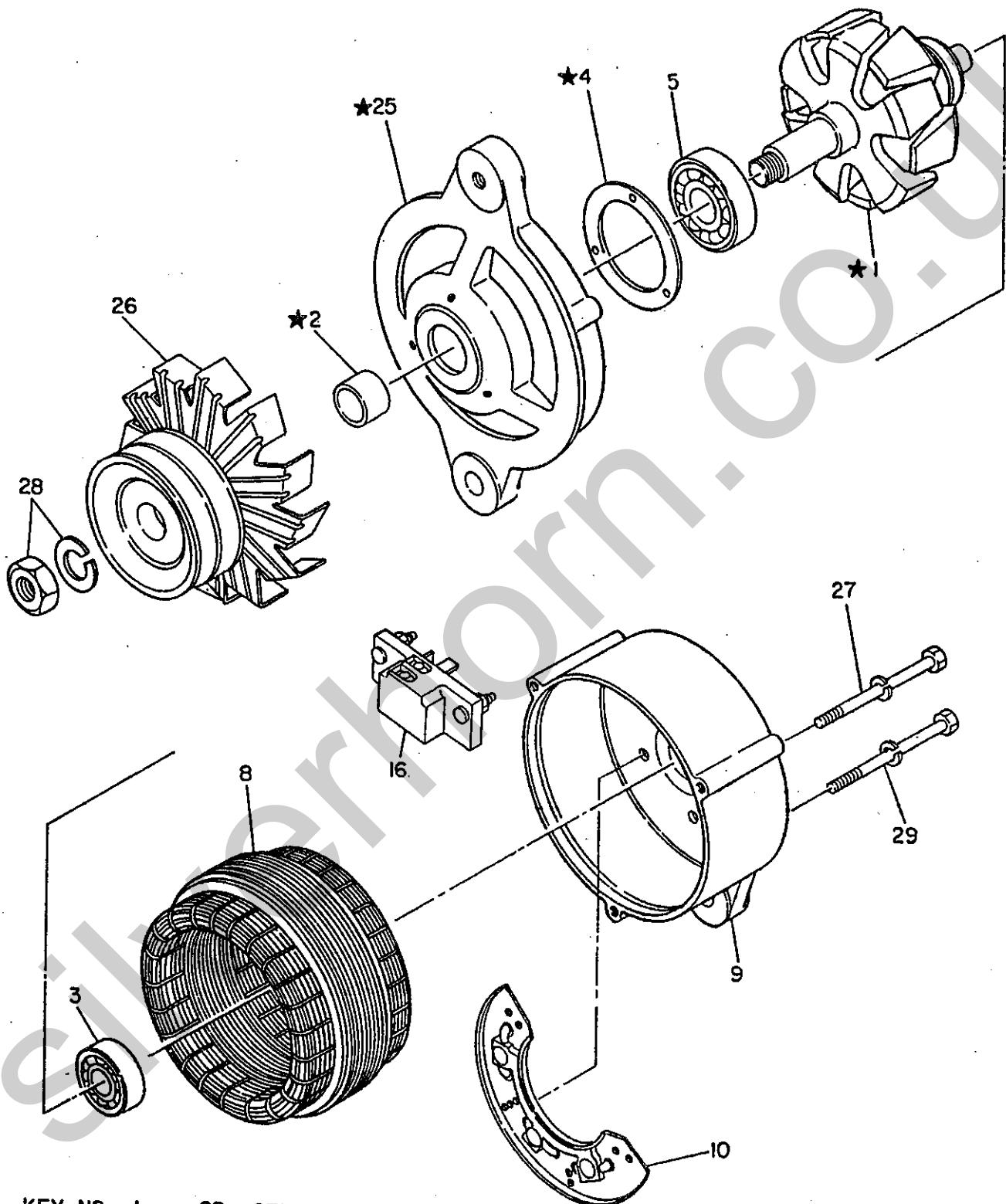
Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用												N T	Execution (E/#)	
				1	2	3	4	5	6	7	8	9	10	11	12	13		
1	GENERATOR ASSY (INNER PARTS E231P) (12V-35A)		23100-90066	1
2	SPACER		01931-00134	1
3	NUT		08911-10510	1
4	WASHER-SPRING		08915-13510	1
5	WASHER-PLAIN		08915-43510	1
6	SCREW-MACHINE		08360-51442	1
9	BOLT		08124-00410	1
10	NUT		08911-14010	1
11	WASHER-SPRING		08915-14010	1
12	WASHER-PLAIN		08915-44010	1
13	BAR-ADJUST	*	23174-90067	1
14	BOLT,W/WASHER		06110-82562	1
15	BOLT,W/WASHER		08120-83028	1
17	WASHER-PLAIN		08915-53810	1



FIG. E231P

GENERATOR (INNER PARTS)

ILLUST TYPE



KEY NO. 1 - 29 GENERATOR ASS'Y

KEY NO. 1 - 3 ROTOR ASS'Y

KEY NO. 4 - 5 - 25 FRONT COVER ASS'Y

KEY NO. 9 - 10 - 16 REAR COVER ASS'Y

★印は非販売品です。
各々のASS'Yにて御注文下さい。

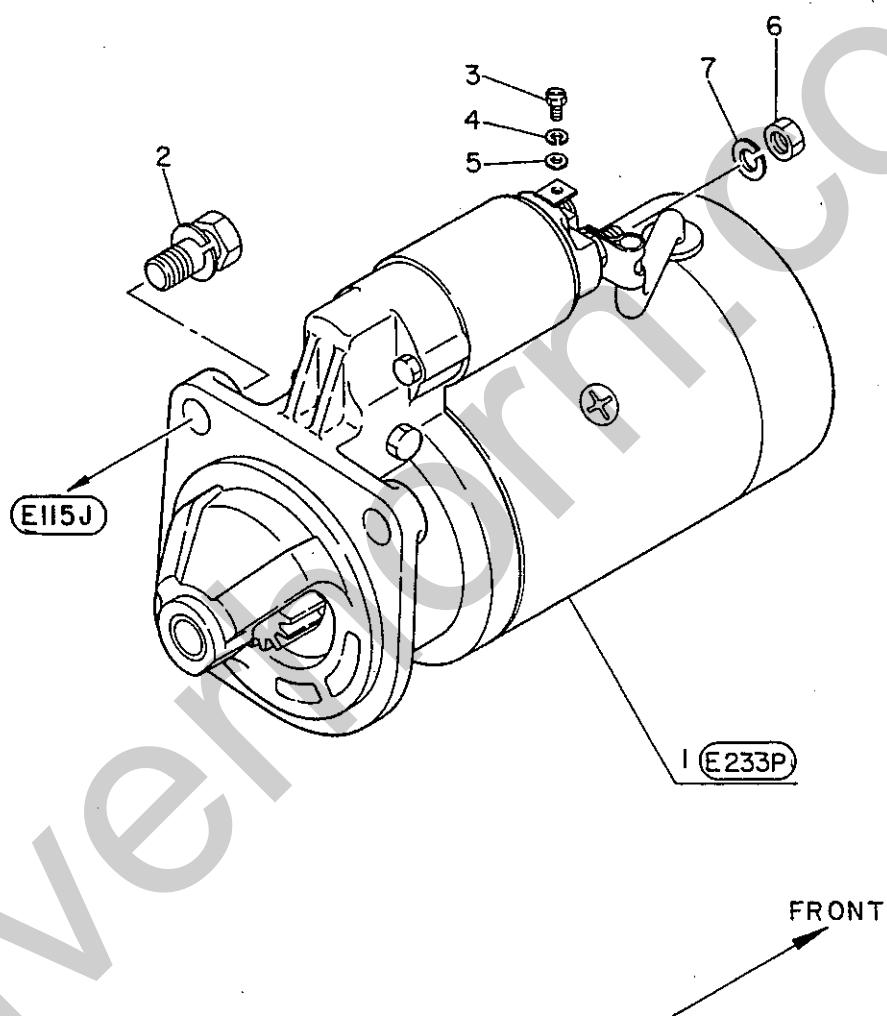
NOTE: The Mark ★ shown in the Key No. of the figure is not for sale individually.
Please place an order as each Assembly.

GENERATOR (INNER PARTS)

FIG.E231P

GENERATOR (INNER PARTS)							FIG.E231P		
Key-No.	Description 部品名称	CODE 部品番号	Quantity Per Section 個数及び適用					INT (E/#)	Execution (E/#)
1- 29	GENERATOR ASS'Y (FOR 12V-35A)	23100-90066	1
1- 3	ROTOR ASS'Y	23108-L1801	1
3	BEARING-BALL	23120-14801	1
5	BEARING-BALL	23120-B9801	1
6	STARTER ASS'Y	23102-L1800	1
9. 10	COVER ASS'Y-REAR (INC.KEY NO.16)	23127-L6001	1
9	COVER-REAR	23183-L6001	1
10	DIODDE	23137-Z7000	1
16	BRUSH ASS'Y	23134-Z7000	1
25	COVER ASS'Y-FRONT (INC.KEY NO.4,5)	23118-L1800	1
26	PULLEY ASS'Y	23151-L1801	1
27	BOLT-THROUGH	23131-L6000	2
28	NUT ASS'Y-PULLEY	23161-Z7000	1
29	BOLT-THROUGH	23131-L6000	1

FIG. E233A MOTOR-STARTING (FITTING PARTS)



MOTOR-STARTING (FITTING PARTS)

FIG.E233A

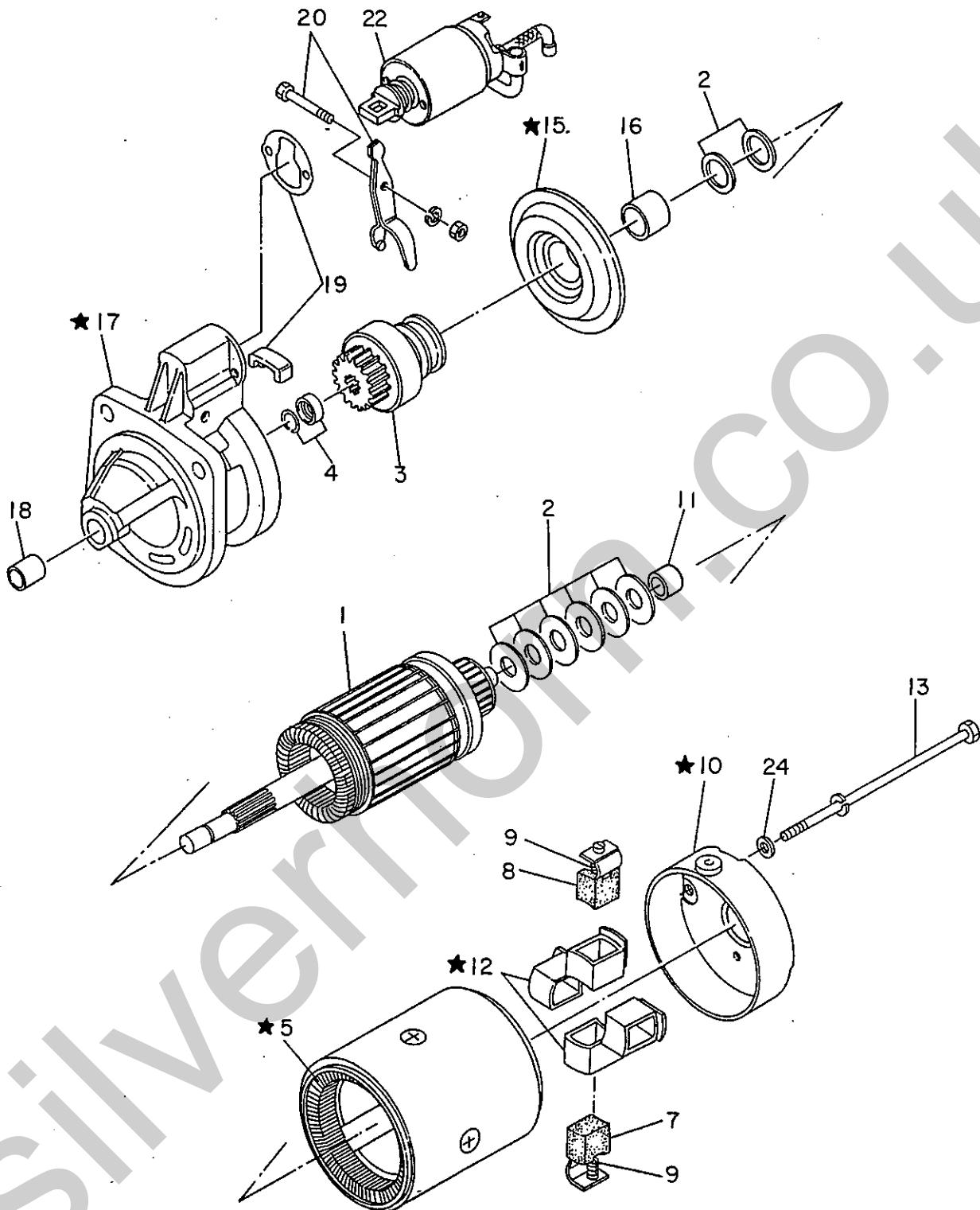
Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用												I N T (E/#)
				1	2	3	4	5	6	7	8	9	10	11	12	
1	MOTOR ASSY-STARTING (INNER PARTS E233P) (FOR 12V)		23300-61504	1	.	.	.	*	
2	BOLT,W/WASHER		08121-23028	3	
3	SCREW-MACHINE		08360-41012	1	
4	WASHER-SPRING		08915-13410	1	
5	WASHER-PLAIN		08915-43410	1	
6	NUT-LOCK		08911-30810	1	
7	WASHER-SPRING		08915-13810	1	

FIG. E233P

MOTOR-STARTING (INNER PARTS)

ILLUST TYPE

"HITACHI MAKE"



KEY NO.	1 - 24	STARTING MOTOR ASS'Y
KEY NO.	5 . 7	FIELD COIL ASS'Y
KEY NO.	10 . 11	REAR COVER ASS'Y
KEY NO.	8 . 9 . 12	BRUSH HOLDER ASS'Y
KEY NO.	15 . 16	CENTER BEARING ASS'Y
KEY NO.	17 . 18	GEAR CASE ASS'Y

★印は非販売部品です。
各々のASS'Yにて御注文下さい。

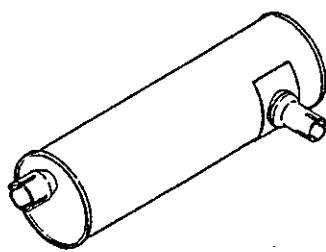
NOTE : The Mark ★ shown in the Key No. of the figure is not for sale individually.
Please place an order as each Assembly.

MOTOR-STARTING (INNER PARTS)

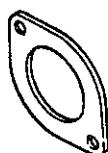
FIG.E233P

Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用												I N T	Execution (E/#)												
				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24		
1- 24	MOTOR ASSY-STARTING (FOR 12V)		23300-61504	1
1	ARMATURE ASSY		23310-61503	1	
2	WASHER-THRUST		23372-99004	1		
3	PINION ASSY		23313-99111	1		
4	STOPPER-PINION		23369-61503	1		
5. 7	COIL ASSY-FIELD		23306-61503	1		
7	BRUSH (+)		23380-61501	2		
8	BRUSH (-)		23379-61503	2		
9	SPRING-BRUSH		23333-61503	4		
10. 11	COVER ASSY-REAR		23337-61504	1		
11	METAL-COVER		23338-61503	1		
12	HOLDER ASSY-BRUSH (INC.KEY NO.8,9)		23330-61503	1		
13	BOLT-THROUGH		23340-61501	2		
15. 16	BEARING ASSY-CENTER		23383-61504	1		
16	METAL-BEARING		23441-37501	1		
17. 18	CASE ASSY-GEAR		23318-61501	1		
18	METAL-CASE		23319-61503	1		
19	COVER-DUST		23446-61501	1		
20	LEVER-SHIFT		23322-61502	1		
22	SWITCH ASSY-MAGNETIC		23343-61504	1		
24	WASHER		23366-61500	2		

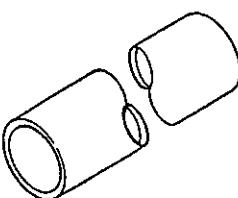
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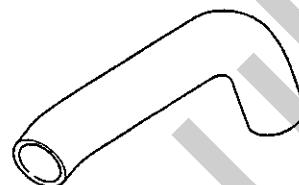
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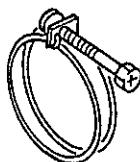
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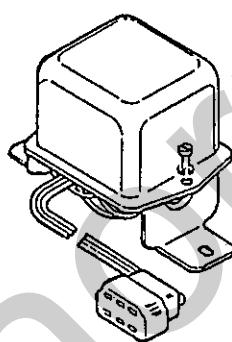
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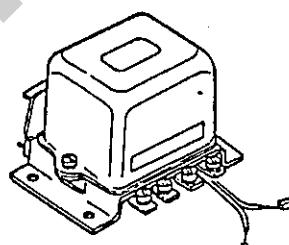
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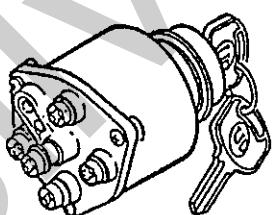
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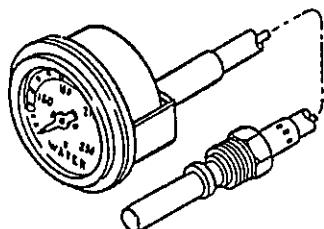
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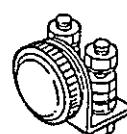
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ACCESSORY "OEA"				FIG.E985A											
Key-No.	Description 部品名称	C O D E	Part Number 部品番号	Quantity Per Section 個数及び適用											
73	MUFFLER ASSY	*	20102-90061	1
91	GASKET		20017-90007	1
131	HOSE-WATER		21501-D9901	1
132	HOSE-WATER		21501-90203	1
133	CLAMP-HOSE		21383-90011	2
134	CLAMP-HOSE		21383-90012	2
141	REGULATOR ASSY		23500-89906	1
161	RELAY ASSY		23220-Z7000	1
166	SWITCH-STARTER		25110-Z7000	1
176	THERMO METER-WATER	*	24860-69915	1
215	SIGNAL-GLOW		25640-90003	1

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	00926-31300	11	4		24010	17	10				
	41600	29	4		08320-61410	67	9				
	00931-20610	5	24		08360-41012	77	3				
	30610	67	11		51014	47	15				
	00933-11800	5	17		51442	73	6				
	20650	5	18		62014	33	3				
	20650	19	10		08712-14000	14	58				
	20650	19	11		14205	51	26				
	01151-01004	35	3		08723-13600	65	8				
	01351-11144	41	13		08911-10510	73	3				
	11144	51	23		10810	35	7				
	21084	47	5		14010	13	38				
	21084	47	19		14010	51	10				
	21164	71	12		14010	73	10				
	22124	5	15		14210	17	13				
	01522-05104	5	6		20610	53	12				
	05104	29	7		20810	14	54				
	01642-02114	5	23		30810	77	6				
	02114	7	16		08915-13410	77	4				
	01648-00084	5	7		13510	73	4				
	00084	19	9		13610	69	4				
x	01931-00134	73	2		13810	7	6				
x	01978-11154	69	6		13810	13	10				
	08100-82010	41	4		13810	14	55				
	08110-61210	51	6		13810	29	22				
	61662	29	3		13810	35	6				
	62062	14	52		13810	77	7				
	81622	14	59		14010	13	39				
	81662	13	7		14010	14	48				
	82010	7	4		14010	29	11				
	82062	7	12		14010	37	5				
	82062	13	28		14010	51	11				
	82062	14	51		14010	73	11				
	82062	29	8		14210	17	14				
	82062	37	8		23810	41	5				
	82062	71	4		24010	19	25				
	82562	73	14		43410	77	5				
	83062	13	30		43510	73	5				
	83562	37	9		43810	7	5				
	84562	13	32		43810	29	21				
	84562	65	5		43810	35	5				
	84562	71	7		44010	51	12				
	85562	13	31		44010	73	12				
	85562	13	43		53810	73	17				
	85562	65	4		08916-13610	51	7				
	86562	13	8		08921-32510	30	27				
	08114-02062	65	13		08931-30410	7	7				
	03062	41	3		30610	65	2				
	05562	65	6		44610	71	11				
	08120-61228	9	10		09929-51400	5	20				
	61628	11	15								
	61628	13	16								
	68010	69	3								
	81628	25	3								
	82028	9	21								
	82028	11	14								
	83028	73	15								
	08121-07010	14	47								
	23028	77	2								
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	04510	37	3								
	09510	37	3								
	08131-06510	29	9								
	08134-02010	19	24								
	03010	27	5								
	08223-81610	33	10								
	82510	14	53								



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*	10101-	3	1- 23 K	76200	5	27	13224-76200	29	20
*	11009-90103	5	1- 23 S	12280-37503	22	15	13231-78201	30	35
	11012-76200	5	13 S	37504	22	15	13238-37502	30	34
*	11018-L1800	5	22 S	37505	22	15	13240-37502	19	20
	11019-76200	19	7 S	12281-37502	22	14	13252-61502	29	18
	76200	19	8 S	37503	22	14	13255-58000	29	25
	90002	5	16 S	37504	22	14	13256-18010	29	23
*	11025-L1800	14	45 K	12289-14600	3	1	58000	29	24
K	11026-61000	3	9 K	14600	5	26	13257-37503	30	28
K	61000	9	3	12293-37501	5	5	13258-37503	30	29
K	11041-C8600	19	1- 9	12303-90068	25	1- 3	13265-90017	19	15
K	11044-C8600	3	3 *	12304-90070	25	1 K	13270-61502	3	4
K	C8600	19	12	12306-61503	25	2 K	61502	19	16
	11045-76201	71	3	12307-61501	25	5	13284-37503	30	30
*	11047-Y1400	13	34	12309-61503	21	11	13285-37503	30	31
	11050-76200	19	6	12310-90206	27	1. 2	13287-37501	30	32
	11052-76203	19	2	12312-61500	27	2	13288-37500	30	33
	11056-37502	19	13	12314-61500	27	6	13289-58000	29	26
	11059-76201	19	14 S	12318-37502	22	14	14003-90004	33	9
K	11060-90017	71	5 S	12319-37503	22	15	14004-90205	35	1
K	11062-76200	3	20 S	12320-37502	22	14 K	14035-90000	3	14
K	76200	71	6 S	12321-37503	22	15 K	90000	35	2
S	11065-37506	19	21	12331-90400	17	1	14037-32200	35	4
S	37507	19	21	12335-90002	17	3 K	14327-37500	3	13
	11076-76203	19	3	13001-90109	29	1 K	61500	33	2
	11086-61501	19	22	13002-90010	5	9- 12	15010-90063	9	19
K	11110-90806	9	1	13010-90002	29	2	90063	11	1- 17
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	11128-69200	9	2	13014-37500	29	6	15023-61503	11	7
*	11931-90001	14	44 *	13015-L1801	13	36	15027-C6800	11	2
*	11935-L1801	14	56 *	13016-L1803	13	33	15028-61502	11	1
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	12100-37502	21	5- 8 K	13037-90002	13	23	15133-37500	11	10
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S	Y5201	21	9 K	13043-T7200	3	12 K	37500	9	16
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	76200	25	4	13203-T7200	29	14 K	V1700	37	2
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S	12209-61506	21	13 S	C8701	29	15 K	15266-76200	3	5
S	61507	21	13 S	C8702	29	15 K	76200	19	19
S	12210-61506	21	13	13208-Y1400	29	17 K	15270-96001	3	16
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	16400-90201	41	1		16688-37501	47	13		Y8401	41	6
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	16413-Y7500	41	12	K	16701-37504	3	18	S	16822-37500	61	2
	16419-61501	41	2	K	37504	51	9	S	37501	61	2
	16424-37700	43	9		16702-37501	13	25	S	37502	61	2
	16425-37701	43	13		99208	53	1-5		16823-37500	61	3
	16426-37701	43	12	X	16703-90063	51	1		16824-99000	61	4
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	16444-99125	43	3-	6	16711-99000	53	4		99000	61	7
	16445-99000	43	8		16714-99001	53	10	S	16826-99000	61	8
	16449-90000	43	10		16716-37500	53	8	S	99001	61	8
	16450-Y7500	43	11		16720-99010	53	6	S	99002	61	8
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K	21074-37502	3	19								
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	61520	7	11								
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	90013	65	12								
	21501-D9901	81	131								
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*	21504-90165	65	9								
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